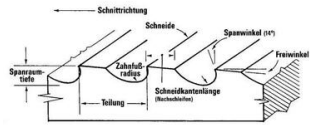


IBT Square broach type 2992



Design: HSS, with pilot pin. This is set into the pre-bored hole in the workpiece and guarantees the perpendicular alignment of the internal square profile. The pre-bored hole [tolerance H8] is selected somewhat larger to make sure only one pass is necessary with short overall length. The cutting edges are finely ground on all sides and ensure a clean surface finish.

Application: For manufacturing internal square profiles with high angle precision. No special machines or set-up times necessary. For manufacturing machine elements, templates, welding, drilling and clamping devices. The rake angle has been designed for steel but can also be used for cast iron, bronze and aluminium.



Description	Article
Broach HSS square A/F 4	23417891
Broach HSS square A/F 5	23417892
Broach HSS square A/F 6	23417893
Broach HSS square A/F 8	23417894
Broach HSS square A/F10	23417895
Broach HSS square A/F12	23417896
Broach HSS square A/F14	23417897
Broach HSS square A/F16	23417898
Broach HSS square A/F18	23417899
Broach HSS square A/F20	23417900
Broach HSS square A/F22	23417901
Broach HSS square A/F24	23417902
Broach HSS square A/F25	23417903

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