

IBT Keyway pressure broach 20- 25 mm type 2989



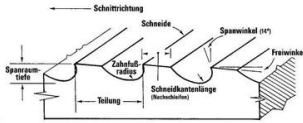
HSS

Design: HSS, with relief angle.

Application: For manufacturing machine elements, templates, welding, drilling and clamping devices, the rake angle has been designed for steel but can also be used for cast iron, bronze and aluminium.

For the fast and rational production of exactly centric keyways true to size in accordance with DIN 6885 for fit JS9. The required chip removal is achieved by several passes. Tooth shape and relief angle guarantee a clean surface finish. Can be used on manual and hydraulic presses.

The shims are included in the scope of supply of the broaches.



Description	Article
Broach HSS type20V	23105824
Broach HSS type22VI	23105843
Broach HSS type24VI	23105844
Broach HSS type25VI	23105845

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