



Inner milling change plate SCET for full drill 3xD with internal cooling type 2999



Milling insert for solid drill dia. 15?17 mm

Cutting values for P Steel:

Cutting speed VC: 140?240 m/min.

Feed fz: 0.05?0.11 mm/tooth

Cutting depth: ? ap/mm

Cutting values for M Stainless:

Cutting speed VC: 80?140 m/min.

Feed fz: 0.05?0.08 mm/tooth

Cutting depth: ? ap/mm

Cutting values for K Cast iron:

Cutting speed VC: 130?225 m/min.

Feed fz: 0.05?0.11 mm/tooth

Cutting depth: ? ap/mm

Description	Article
Milling ind. insert for Solid drill SCET 050204-UD 9035	12051322
Milling ind. insert for Solid drill SCET 060204-UD 9035	12051323
Milling ind. insert for Solid drill SCET 070308-UD 9035	12051324
Milling ind. insert for Solid drill SCET 09T308-UD 9035	12051325
Milling ind. insert for Solid drill SCET 120408-UD 9035	12051326

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