

PFERD Grinding stone cylindrical ZY hardness M

Mounted points in hardness M are manufactured from a grain mix of tough, dark red and easy-to-break-down, white aluminium oxide in a vitrified bond.

This grain combination leads to a good balance between stock removal rate and tool life.

The hardness M is the most universally used bond for work on steel and cast steel.

- The maximum permitted rotational speed refers to the unsupported shank length of 10 mm



Lining material	Granulation	Diameter mm	Hardness	Length mm	Pin connection mm	Article
						14591693
						14591692
						14591694
						14591695
						14591691
Aluminium oxide	24	32	M	16	6	23872052
Aluminium oxide	24	32	M	32	6	23429161
Aluminium oxide	24	32	M	40	6	23871963
Aluminium oxide	24	40	M	20	6	23872074
Aluminium oxide	24	50	M	25	8	23872111
Aluminium oxide	30	16	M	32	6	23429158
Aluminium oxide	30	20	M	25	6	23429159
Aluminium oxide	30	20	M	40	6	23429160
Aluminium oxide	30	25	M	25	6	23871939
Aluminium oxide	30	25	M	32	6	23871946
Aluminium oxide	30	40	M	10	6	23872064
Aluminium oxide	46	8	M	16	6	23871819
Aluminium oxide	46	10	M	20	6	23149140
Aluminium oxide	46	10	M	32	6	23149141
Aluminium oxide	46	13	M	13	6	23871861
Aluminium oxide	46	13	M	25	6	23871872
Aluminium oxide	46	16	M	4	6	23872021
Aluminium oxide	46	20	M	6	6	23872028
Aluminium oxide	46	32	M	32	6	23871956
Aluminium oxide	46	32	M	40	6	23871964
Aluminium oxide	46	40	M	20	6	23872075
Aluminium oxide	60	6	M	13	6	12403822
Aluminium oxide	60	16	M	20	6	23871880
Aluminium oxide	60	16	M	32	6	23871889
Aluminium oxide	60	20	M	25	6	23871915
Aluminium oxide	60	20	M	40	6	23871932
Aluminium oxide	60	25	M	25	6	23871940
Aluminium oxide	80	8	M	10	3	12403873
Aluminium oxide	80	8	M	16	3	23871829
Aluminium oxide	80	8	M	16	6	12483916
Aluminium oxide	80	10	M	20	6	23871846
Aluminium oxide	80	10	M	32	6	23871856
Aluminium oxide	80	13	M	25	6	23871873
Aluminium oxide	100	2	M	5	3	23871760
Aluminium oxide	100	3	M	6	3	23871767
Aluminium oxide	100	4	M	8	3	12403875
Aluminium oxide	100	5	M	10	3	23871788
Aluminium oxide	100	6	M	13	3	23871801

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Lining material	Granulation	Diameter mm	Hardness	Length mm	Pin connection mm	Article
Aluminium oxide	100	6	M	13	6	23871794

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