

## THERMANIT GE-316L Si high alloyed TIG wire

Stainless; resistant to intercrystalline corrosion and wet corrosion up to 400 °C (752 °F). Corrosion-resistance similar to matching low-carbon and stabilized austenitic 18/8 CrNiMo steels/cast steel grades. For joining and surfacing application with matching and similar – non-stabilized – austenitic CrNi(N) and CrNiMo(N) steels and cast steel grades.



| Diameter<br>mm | ISO standard   | AWS standard | Weight<br>kg | Article  |
|----------------|----------------|--------------|--------------|----------|
| 2              | G 19 12 3 L Si | ER 316L Si   | 5            | 12575212 |
| 2.4            | G 19 12 3 L Si | ER 316L Si   | 5            | 12575213 |
| 3.2            | G 19 12 3 L Si | ER 316L Si   | 5            | 12575214 |

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