



## FORMAT Circular saw blade hard metal tooth form trapezium surface positive 5 ° type 2680

HM

**Design:** The cutting speed should not be below 50 m/s for aluminium and not below 30 to 40 m/s for solid material.

**Application:** Mainly for use on circular saw benches which cut against the direction of feed. For profiles and solid material, format, mitre and longitudinal cuts in aluminium and other non-ferrous metals as well as for cutting synthetic resins, mainly thicker cross-sections.

| Blade diameter<br>mm | Material   | Thickness<br>mm | Hole diameter<br>mm | Number of teeth | Article  |
|----------------------|------------|-----------------|---------------------|-----------------|----------|
| 250                  | Hard metal | 3.4             | 30                  | 60              | 23113984 |
| 250                  | Hard metal | 3.4             | 30                  | 80              | 23113985 |
| 250                  | Hard metal | 3.4             | 32                  | 60              | 23113986 |
| 250                  | Hard metal | 3.4             | 32                  | 80              | 23113987 |
| 275                  | Hard metal | 3.4             | 40                  | 72              | 23113988 |
| 300                  | Hard metal | 3.4             | 30                  | 72              | 23113989 |
| 300                  | Hard metal | 3.4             | 40                  | 96              | 23113990 |
| 350                  | Hard metal | 3.6             | 30                  | 84              | 23113991 |
| 350                  | Hard metal | 3.6             | 32                  | 84              | 23113992 |
| 350                  | Hard metal | 3.6             | 32                  | 108             | 23113993 |
| 350                  | Hard metal | 3.6             | 40                  | 84              | 23113994 |
| 350                  | Hard metal | 3.6             | 40                  | 108             | 23113995 |
| 400                  | Hard metal | 3.6             | 40                  | 96              | 23113996 |
| 420                  | Hard metal | 4               | 40                  | 96              | 23113997 |
| 500                  | Hard metal | 4               | 30                  | 120             | 23113998 |

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