



## FORMAT HSS die with UNF thread type 1822

HSS

EN 22568


80°

Tol. 2A

Design: HSS, EN 22568, tolerance range 2A, closed, pre-slotted form with single sided spiral point, with spiral point form on both sides from no. 5.

Application: For UNC coarse thread ANSI B1.1  
UNF precision thread ANSI B1.1.

| Kind of thread | Thread size<br>in | Pitch outer thread<br>in | Material | Article  |
|----------------|-------------------|--------------------------|----------|----------|
| UNF            | 1/4               | 28                       | HSS      | 23412746 |
| UNF            | 5/16              | 24                       | HSS      | 23412747 |
| UNF            | 3/8               | 24                       | HSS      | 23412748 |
| UNF            | 1/2               | 20                       | HSS      | 23412750 |
| UNF            | 5/8               | 18                       | HSS      | 23412751 |
| UNF            | 3/4               | 16                       | HSS      | 23412752 |
| UNF            | 7/8               | 14                       | HSS      | 23412753 |
| UNF            | 1                 | 12                       | HSS      | 23412754 |
| UNF            | 10                | 32                       | HSS      | 23412744 |
| UNF            | 12                | 28                       | HSS      | 23412745 |
| UNF            | 7/16              | 20                       | HSS      | 23412749 |

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