

FORMAT Carbide machine reamer with morse cone shank type 1549



Design: Carbide [K10] DIN 8094, with approx. 7° left spirals, with long cutting section, short point and uneven tooth pitch. This achieves clean and exact drilling.

With morse taper shank Bright surface

Application: For reaming through-holes and also suitable for reaming blind holes due to the short point. Particularly suitable for high alloy and annealed steels up to 52 HRC, casting materials and soft non-ferrous metals such as aluminium and brass.

Type	Diameter mm	Cutting length mm	Total length mm	Holding system	DIN standard	Tolerance	Material	Article
Machine reamer	10	38	168	Morseconus 1	8094	H7	Hard metal	23411405
Machine reamer	11	41	175	Morseconus 1	8094	H7	Hard metal	23411406
Machine reamer	12	44	182	Morseconus 1	8094	H7	Hard metal	23411407
Machine reamer	13	44	182	Morseconus 1	8094	H7	Hard metal	23411408
Machine reamer	14	47	189	Morseconus 1	8094	H7	Hard metal	23411409
Machine reamer	15	50	204	Morseconus 2	8094	H7	Hard metal	23411410
Machine reamer	16	52	210	Morseconus 2	8094	H7	Hard metal	23411411
Machine reamer	17	54	214	Morseconus 2	8094	H7	Hard metal	23411412
Machine reamer	18	56	219	Morseconus 2	8094	H7	Hard metal	23411413
Machine reamer	19	58	223	Morseconus 2	8094	H7	Hard metal	23411414
Machine reamer	20	60	228	Morseconus 2	8094	H7	Hard metal	23411415
Machine reamer	22	64	237	Morseconus 2	8094	H7	Hard metal	23411416
Machine reamer	24	68	268	Morseconus 3	8094	H7	Hard metal	23411417
Machine reamer	25	68	268	Morseconus 3	8094	H7	Hard metal	23411418
Machine reamer	26	70	273	Morseconus 3	8094	H7	Hard metal	23411419
Machine reamer	28	71	277	Morseconus 3	8094	H7	Hard metal	23411420
Machine reamer	30	73	281	Morseconus 3	8094	H7	Hard metal	23411421

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