

FORMAT Chucking reamer, HSS TiN type 1531



Design: HSS-E, with approx. 7° left spirals, short point and uneven tooth pitch. This achieves clean and exact drilling. With cylinder shank Tolerance h9

Application: For reaming through-holes and also suitable for reaming blind holes due to the short point. Particularly suitable for steel materials such as general construction steels, machine steels, tempered steels, case-hardening steels, tool steels, high speed steels, casting iron, nodular graphite iron and malleable cast iron, and soft non-ferrous metals such as aluminium and brass.

Type	Diameter mm	Cutting length mm	Total length mm	Holding system	DIN standard	Tolerance	Material	Article
Machine reamer	1	5.5	34	Cylindrical	212	H7	HSS-co	23411157
Machine reamer	1.2	7.5	38	Cylindrical	212	H7	HSS-co	23411158
Machine reamer	1.4	8	40	Cylindrical	212	H7	HSS-co	23411159
Machine reamer	1.5	8	40	Cylindrical	212	H7	HSS-co	23411160
Machine reamer	1.6	9	43	Cylindrical	212	H7	HSS-co	23411161
Machine reamer	1.8	10	46	Cylindrical	212	H7	HSS-co	23411162
Machine reamer	2	11	49	Cylindrical	212	H7	HSS-co	23411163
Machine reamer	2.2	12	53	Cylindrical	212	H7	HSS-co	23411164
Machine reamer	2.5	14	57	Cylindrical	212	H7	HSS-co	23411165
Machine reamer	2.8	15	61	Cylindrical	212	H7	HSS-co	23411166
Machine reamer	3	15	61	Cylindrical	212	H7	HSS-co	23411167
Machine reamer	3.2	16	65	Cylindrical	212	H7	HSS-co	23411168
Machine reamer	3.5	18	70	Cylindrical	212	H7	HSS-co	23411169
Machine reamer	4	19	75	Cylindrical	212	H7	HSS-co	23411170
Machine reamer	4.5	21	80	Cylindrical	212	H7	HSS-co	23411171
Machine reamer	5	23	86	Cylindrical	212	H7	HSS-co	23411172
Machine reamer	5.5	26	93	Cylindrical	212	H7	HSS-co	23411173
Machine reamer	6	26	93	Cylindrical	212	H7	HSS-co	23411174
Machine reamer	6.5	28	101	Cylindrical	212	H7	HSS-co	23411175
Machine reamer	7	31	109	Cylindrical	212	H7	HSS-co	23411176
Machine reamer	7.5	31	109	Cylindrical	212	H7	HSS-co	23411177
Machine reamer	8	33	117	Cylindrical	212	H7	HSS-co	23411178
Machine reamer	8.5	33	117	Cylindrical	212	H7	HSS-co	23411179
Machine reamer	9	36	125	Cylindrical	212	H7	HSS-co	23411180
Machine reamer	9.5	36	125	Cylindrical	212	H7	HSS-co	23411181
Machine reamer	10	38	133	Cylindrical	212	H7	HSS-co	23411182
Machine reamer	11	41	142	Cylindrical	212	H7	HSS-co	23411183
Machine reamer	12	44	151	Cylindrical	212	H7	HSS-co	23411184
Machine reamer	13	44	151	Cylindrical	212	H7	HSS-co	23411185
Machine reamer	14	47	160	Cylindrical	212	H7	HSS-co	23411186
Machine reamer	15	50	162	Cylindrical	212	H7	HSS-co	23411187
Machine reamer	16	52	170	Cylindrical	212	H7	HSS-co	23411188
Machine reamer	17	54	175	Cylindrical	212	H7	HSS-co	23411189
Machine reamer	18	56	182	Cylindrical	212	H7	HSS-co	23411190
Machine reamer	19	58	189	Cylindrical	212	H7	HSS-co	23411191
Machine reamer	20	60	195	Cylindrical	212	H7	HSS-co	23411192

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