

FORMAT Hand mortise reamer, HSType 1508



Design: HSS, DIN 9-B with left spiral approx. 7°. The uneven tooth pitch ensure chatter-free and accurate drilling. With cylinder shank with square drive. Bright surface

Application: For reaming conical holes for taper pins according to DIN 1, DIN 258, DIN 1447, DIN 7977 and DIN 7978. Perfectly suited for single production or repair work. Also suitable for holes with interrupted cut. Pre-drill with a cylindrical spiral drill or pin drill.

Particularly suitable for steels up to 500 N/mm² in strength such as non-ferrous metals, plastics, steels up to 1000 N/mm² and casting materials.

Note: Tap wrenches for manual actuation see [order no. 1860 and 1861].

Type	Diameter mm	Cutting length mm	Total length mm	Holding system	DIN standard	Material	Article
Hand reamer conical	3	58	80	Square	9-B	HSS	23411065
Hand reamer conical	4	68	93	Square	9-B	HSS	23411066
Hand reamer conical	5	73	100	Square	9-B	HSS	23411067
Hand reamer conical	6	105	135	Square	9-B	HSS	23411068
Hand reamer conical	8	145	180	Square	9-B	HSS	23411069
Hand reamer conical	10	175	215	Square	9-B	HSS	23411070
Hand reamer conical	12	210	255	Square	9-B	HSS	23411071
Hand reamer conical	13	210	255	Square	9-B	HSS	23411072
Hand reamer conical	14	210	255	Square	9-B	HSS	23411073
Hand reamer conical	16	230	280	Square	9-B	HSS	23411074
Hand reamer conical	20	250	310	Square	9-B	HSS	23411075

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