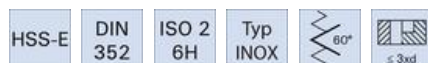


## FORMAT 3-part hand tap set HSS metric fine type 1618



Design: HSS-E, DIN 352, tolerance range ISO 2/6H, type INOX, bright surface.

3 piece set consisting of roughing tap with point form A (6?8 threads), second tap with point form D (3.5?5 threads) and finish tap with point form C (2?3 threads).

Application: For regular metric threads according to ISO DIN 13. Particularly suitable for high strength materials up to 1200 N/mm<sup>2</sup> in strength and rust-free and acid-resistant steels.

### Characteristics

**Kind of thread:** Metric

**DIN standard:** 352

| Kind of thread | Thread size metric (M...) | Pitch inner thread | DIN standard | Material | Total length | Article  |
|----------------|---------------------------|--------------------|--------------|----------|--------------|----------|
|                |                           | mm                 |              |          | mm           |          |
| Metric         | 2                         | 0.4                | 352          | HSS-co   | 36           | 23411694 |
| Metric         | 2.5                       | 0.45               | 352          | HSS-co   | 40           | 23411695 |
| Metric         | 3                         | 0.5                | 352          | HSS-co   | 40           | 23411696 |
| Metric         | 3.5                       | 0.6                | 352          | HSS-co   | 45           | 23411697 |
| Metric         | 4                         | 0.7                | 352          | HSS-co   | 45           | 23411698 |
| Metric         | 5                         | 0.8                | 352          | HSS-co   | 50           | 23411699 |
| Metric         | 6                         | 1                  | 352          | HSS-co   | 50           | 23411700 |
| Metric         | 8                         | 1.25               | 352          | HSS-co   | 56           | 23411701 |
| Metric         | 10                        |                    | 352          | HSS-co   |              | 23411702 |
| Metric         | 12                        | 1.75               | 352          | HSS-co   | 75           | 23411703 |
| Metric         | 14                        | 2                  | 352          | HSS-co   | 80           | 23411704 |
| Metric         | 16                        | 2                  | 352          | HSS-co   | 80           | 23411705 |
| Metric         | 20                        | 2.5                | 352          | HSS-co   | 95           | 23411706 |

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