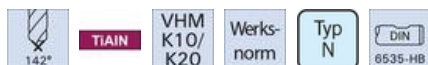


FORMAT Centring drill type 1176



Design: Solid carbide [K10/K20], type N, according to factory standard.
 Very sturdy model, profile grinding, right cutting, with precise point geometry and narrow cross blade.
 Without point thinning, with a clear side angle of 12°/30°. Angle of rake smaller than normal, core thickness much thinner than normal and normal core gradient. From Ø 6 mm with carrier surface according to DIN 6535-HB. Ø tolerance:

Characteristics

Cutting direction: Right

DIN standard: 6535-HB

Type: Center drill

Coating: TiAlN

Point angle: 90 °

Diameter mm	Cutting length mm	Total length mm	Holding system	Material	Article
2	8	38	Cylindrical	Solid carbide	12125652
3	12	46	Cylindrical	Solid carbide	12125653
4	12	55	Cylindrical	Solid carbide	12125654
5	14	62	Cylindrical	Solid carbide	12125655
6	16	66	Weldon	Hard metal	23409121
8	21	79	Weldon	Hard metal	23409122
10	25	89	Weldon	Hard metal	23409123
12	30	102	Weldon	Hard metal	23409124
16	37	115	Weldon	Hard metal	23409125
20	45	131	Cylindrical	Solid carbide	12125656

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