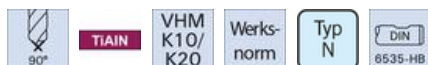


FORMAT Centring drill type 1172



Design: Solid carbide [K10/K20], type N, according to factory standard.
 Very sturdy model, profile grinding, right cutting, with precise point geometry and narrow cross blade.
 Without point thinning, with a clear side angle of 12°/30°. Angle of rake smaller than normal, core thickness much thinner than normal and normal core gradient. From Ø 6 mm with carrier surface according to DIN 6535-HB. Ø tolerance:

Characteristics

Cutting direction: Right

DIN standard: 6535-HB

Type: Center drill

Coating: TiAlN

Point angle: 90 °

Diameter mm	Cutting length mm	Total length mm	Holding system	Material	Article
2	8	38	Cylindrical	Solid carbide	12125645
3	12	46	Cylindrical	Solid carbide	12125646
4	12	55	Cylindrical	Solid carbide	12125647
5	14	62	Cylindrical	Solid carbide	12125648
6	16	66	Weldon	Hard metal	23409108
8	21	79	Weldon	Hard metal	23409109
10	25	89	Weldon	Hard metal	23409110
12	30	102	Weldon	Hard metal	23409111
16	37	115	Weldon	Hard metal	23409112
20	45	131	Cylindrical	Solid carbide	12125649

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