

FORMAT Hole saw type 2715



HM

Design: With axial and radial special grinding, guaranteeing optimum cutting results. Carbide hole saws achieve long tool lives and can be reground several times.No breaking under increased loads. The tapered pilot drill ensures smooth spot drilling [spot marking is not required] and is fixed using a tightening screw. Scope of supply: Hole saw incl. drill.

Application: Can be used on portable and pillar drilling machines.

Note: With pillar drilling machines always choose manual feed.

With ejection spring. This ejects the drilled part and protects the carbide teeth during spot drilling. For material thicknesses up to 4 mm, stainless steel up to 2 mm. From 16?30 mm the hole saw is made in one piece. From 31 mm with specially hardened bit holders to compensate the torsion forces. We recommend MK 2/MK 3 from 31 mm. The sturdy design results in high concentricity. The CAD-optimised rake angles with special cut ensure high cutting performance and tool life. For flat material

Cup height: 12 mm

Ø 16?50 mm ^= 10 mm shaft,
Ø 51?120 mm ^= 13 mm shaft.

Diameter mm	Cutting depth mm	Material	Article
16	12	Hard metal	23114798
17	12	Hard metal	14098488
18	12	Hard metal	23114561
20	12	Hard metal	23114563
21	12	Hard metal	14098489
22	12	Hard metal	12050533
23	12	Hard metal	14098490
24	12	Hard metal	14098491
25	12	Hard metal	12050534
26	12	Hard metal	23114887
27	12	Hard metal	23114888
28	12	Hard metal	23114889
29	12	Hard metal	23114890
30	12	Hard metal	12050535
31	12	Hard metal	14098492
32	12	Hard metal	12050536
33	12	Hard metal	23114892
34	12	Hard metal	14098493
35	12	Hard metal	11932727
36	12	Hard metal	14098494
37	12	Hard metal	12050537
38	12	Hard metal	23114895
39	12	Hard metal	14098495
40	12	Hard metal	12050538
41	12	Hard metal	23114897
42	12	Hard metal	23114898
43	12	Hard metal	14098496
44	12	Hard metal	23114900
45	12	Hard metal	14098395

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Diameter	Cutting depth	Material	Article
mm	mm		
46	12	Hard metal	14098497
47	12	Hard metal	14098396
48	12	Hard metal	14098498
49	12	Hard metal	14098499
50	12	Hard metal	23114573
51	12	Hard metal	14098397
52	12	Hard metal	23114904
53	12	Hard metal	23114905
54	12	Hard metal	14098398
55	12	Hard metal	14098399
56	12	Hard metal	14098500
57	12	Hard metal	14098501
58	12	Hard metal	14098502
59	12	Hard metal	14098503
60	12	Hard metal	23114577
65	12	Hard metal	12050544
68	12	Hard metal	12050545
70	12	Hard metal	14098400
75	12	Hard metal	12050547
80	12	Hard metal	14098401
85	12	Hard metal	12050549
90	12	Hard metal	14098402
95	12	Hard metal	14098403
100	12	Hard metal	14098404
110	12	Hard metal	23114910
115	12	Hard metal	14098504
120	12	Hard metal	14098505

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