



3M Cubitron II Deburring disk T27

3M™ Cubitron™ II Cut-off Wheels are made from 3M Precision Shaped Ceramic Grain. They are rigid, bonded deburring wheels that cut quickly and last a long time. Our deburring discs are specially designed for stainless steel, mild steel and aerospace alloys. For a deflashing wheel that outperforms its competitors in cut and life, choose a 3M™ Cubitron™ II Deflashing Wheel.

Our deburring wheels feature a 3M Precision Shaped Grain that delivers a cool, extra-sharp cut, even long after competing wheels have already been used up. The abrasive grains are pre-formed into triangular abrasive tips (3M Precision Shaped Grain) that cut through metal like a knife, instead of grooving or ploughing like traditional abrasives. These points continually sharpen themselves as small pieces break off, cutting through material extremely quickly.

This limits the development of frictional heat, reducing heat-related stress cracking and discolouration. The recessed centre section allows you to grind at any angle without damaging the surface all around. Our deburring discs are bonded with rigid resin, 7 mm thick and useful for removing welds from inside corners. With these discs, you must use a guard that matches the size of the disc. The maximum speed of the deburring discs must be higher than or equal to the maximum speed of the grinding device used.

Characteristics
Series: Cubitron™ II
Type: T27

Diameter disc mm	Thickness mm	Article
230	7	12975910
		12975909
		12646507
		12975906

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