



FORMAT Cutting disc for the machining of stainless steel type 8085

Design: Aluminium oxide [A46 up to A60], hard, with fibre-reinforced resin bond for long life and grinding performance. Iron, sulphur and chloride free.
Standard bore 22.23 mm.

Application: Ideal for cutting thin sheet metal as well as thin-walled stainless steel sections and tubes. Very cut-friendly and power-saving, low burring and low material consumption.

Note: For more safety and higher lateral stability working with detachable discs from 178 mm Ø we recommend using a spanner flange, see [Order no. 8110 0010].

Important note for working with stainless steel:

For working with stainless steel generally only iron and sulphur-free tools are recommended. A tool used for jobs on ordinary steel should never be used for stainless steel. Residue from ordinary steel can be left on the tool. These residues destroy any stainless steel alloy and lead to the formation of rust on the machined stainless steel. Even sparks from machining ordinary steel can damage stainless steel alloys.

Description	Article
Cutting disc straight for V2A 115x1.6mm	23428293
Cutting disc straight for V2A 115x1mm	23428292
Cutting disc straight for V2A 125x1.6mm	23148716
Cutting disc straight for V2A 125x1mm	23148728
Cutting disc straight for V2A 180x1.6mm	23428296
Cutting disc straight for V2A 230x1.9mm	23148726

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