

SAUNDERS Pneumatic actuator Series: P345 (HC4) Type: 3127 Polyamide/stainless steel Single acting, spring closing

Compact plastic (polyamide) pneumatic actuator, piston type, spring-to-close, for Saunders diaphragm valves

Characteristics

Series: P345 (HC4)

Type: 3127

Transmission: Linear **Execution:** Piston

Operating principle: Single acting, spring closing **Top flange standard:** Manufacturer standard **Material housing:** Polyamide/stainless steel

Material quality: PPA / 1.4408

Application

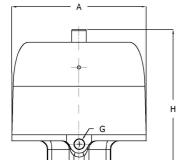
- Open/close or continuous (control function) operation of Saunders type A diaphragm valves.
- Pharmaceutical process installations.
- For industrial process installations: please consult FRIKS

Technical Information

- Control pressure: 4.5 bar.
- Medium pressure for rubber membrane max 10 bar and for PTFE diaphragm max 8 bar.
- Low air consumption.
- Light weight.
- Plastic (polyamide) cap with stainless steel bonnet.
- Norm mounting flange: manufacturer standard.
- Compressor for attaching the medium diaphragm is replaceable and can therefore be adjusted from rubber to PTFE diaphragm and vice versa.

Options

- Available mounted on valve, including solenoid valve, position indicator or positioner.
- For valves larger than DN50 2"; type 3137.
- For spring opening action; type 3138.
- For double acting action; type 3139.



Size table:

Model	Nominal inside diameter of valve	Α	н	G	Weight
		mm	mm		kg
P345	1/4" [8]	59	78	1/8"	0.4
P345	1/2" (15)	71	102	1/8"	0.8
P345	3/4" [20]	87	119	1/8"	1.3
P345	1" (25)	110	124	1/8"	1.8
P345	1.1/2" (40)	124	160	1/8"	3
P345	2" (50)	155	212	1/8"	6.1

Intended for series	Model	Nominal inside diameter of valve	Connection pressure piece	Signal pressure	Air supply connection	Weight kg	Article
А	P345	1/4" (8)	Thread end	4.5 bar	1/8" (6) internal thread (BSPP)	0.4	13576502

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Intended for series	Model	Nominal inside diameter of valve	Connection pressure piece	Signal pressure	Air supply connection	Weight	Article
						kg	
Α	P345	1/2" (15)	Bayonet	4.5 bar	1/8" (6) internal thread (BSPP)	0.8	13576494
Α	P345	1/2" (15)	Thread end	4.5 bar	1/8" (6) internal thread (BSPP)	0.8	13576503
Α	P345	3/4" [20]	Bayonet	4.5 bar	1/8" (6) internal thread (BSPP)	1.3	13576495
Α	P345	3/4" [20]	Thread end	4.5 bar	1/8" (6) internal thread (BSPP)	1.3	13576504
Α	P345	1" (25)	Bayonet	4.5 bar	1/8" (6) internal thread (BSPP)	1.8	13576496
Α	P345	1" (25)	Thread end	4.5 bar	1/8" (6) internal thread (BSPP)	1.8	13576505
Α	P345	1.1/2" [40]	Bayonet	4.5 bar	1/8" (6) internal thread (BSPP)	3	13576497
Α	P345	1.1/2" [40]	Thread end	4.5 bar	1/8" (6) internal thread (BSPP)	3	13576506
Α	P345	2" (50)	Bayonet	4.5 bar	1/8" (6) internal thread (BSPP)	6.1	13576498
A	P345	2" (50)	Thread end	4.5 bar	1/8" (6) internal thread (BSPP)	6.1	13576507

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