

# ECON® Ball valve Type: 1607ES Brass Pneumatic operated Single acting, spring closing Internal thread (BSPP) PN25/40

Mounted pneumatically operated 2-way ball valve consisting of: Two-piece Econ® ball valve (type: 1607ISO) and single-acting pneumatic Econ® actuator (type: 7901).

The pneumatically operated 2-way ball valve is configured according to the following basic principles: Pneumatic pilot pressure at 6 bar, medium is water, medium temperature is max. 100°C, ball valve is actuated at least a few times daily, actuator structure according to Eriks standard.

#### **Characteristics**

Type: 1607ES Norm: EN (DIN)

Construction type: 2-way
Housing construction: 2-part
Housing material: Brass
Material quality: CW617N

Surface protection: Nickel-plated Connection: Internal thread (BSPP) Actuator: Pneumatic operated

**Operating principle:** Single acting, spring closing **Top flange standard:** ISO 5211 Direct Mount

Primary spindle seal material: PTFE Secondary spindle seal material: HNBR Tertiary spindle seal material: PTFE

**Body seal: PTFE** 

**Actuator material:** Aluminium

Minimum medium temperature (continuous):  $0 \, ^{\circ}\text{C}$ Maximum medium temperature (continuous):  $130 \, ^{\circ}\text{C}$ 

## **Application**

• HVAC, water and compressed air systems.

#### **Technical Information**

- Connections with female threads in accordance with EN 10226-1 [ISO 7/1].
- Available in sizes ranging from 1/2" to 2".
- Pressure class PN40 for 0.5-1.25 inch and PN25 for 15-2 inch
- Actuator with multifunctional position indicator, suitable for mechanical limit switches or double proximity sensors.
- Air supply and upper flanged connection of drive in accordance with NAMUR VDI/VDE 3845.

#### **Construction**

- Two-piece housing construction.
- Design in accordance with EN 13828.
- Full bore.
- Face-to-face dimension according to manufacturer's standard.

#### **Options**

- With double acting pneumatic drive, type 1607ED
- End of service life signalling through switch box or double sensor, type 79650 to 79659
- Positioner, type 3303
- Namur control valve, type 33580

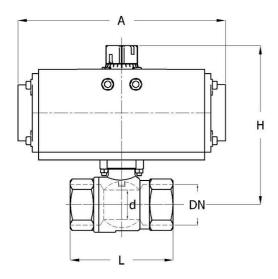
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# Ball Valves | Automated ball valves with threaded connection



### Size table:

DN	d	L H		Α	Weight	
	mm	mm	mm	mm	kg	
1/2" (15)	15	75	134	163	1.72	
3/4" [20]	20	80	136.5	163	1.81	
1" (25)	25	90	140	163	2.04	
1.1/4" [32]	32	110	170	195	3.17	
1.1/2" [40]	40	120	198.5	217	4.76	
2" (50)	50	140	210	217	5.59	

Pressure and temperature range								
Size	Pressure class	-20	90	130	[°C]			
1/2" - 1.1/4"	PN40	40	25	16	[bar]			
1.1/2" - 2"	PN25	25	15	10	[bar]			

Nominal inner diameter	Standard thread connection	Pressure rating	Face to Face norm	Type coding actuator	Brand actuator	Bore	Material ball	Seat material	Spindle material	Article
1/2" (15)	ISO 7/1 Rp	PN40	Manufacturer standard	SR20	ECON	Full bore	CW614N chromed	PTFE	Brass	13475756
3/4" [20]	ISO 7/1 Rp	PN40	Manufacturer standard	SR20	ECON	Full bore	CW614N chromed	PTFE	Brass	13475757
1" (25)	ISO 7/1 Rp	PN40	Manufacturer standard	SR20	ECON	Full bore	CW614N chromed	PTFE	Brass	13475758
1.1/4" (32)	ISO 7/1 Rp	PN25	Manufacturer standard	SR40	ECON	Full bore	CW614N chromed	PTFE	Brass	13475759
1.1/2" [40]	ISO 7/1 Rp	PN25	Manufacturer standard	SR80	ECON	Full bore	CW614N chromed	PTFE	Brass	13475760
2" (50)	ISO 7/1 Rp	PN25	Manufacturer standard	SR80	ECON	Full bore	CW614N chromed	PTFE	Brass	13475761

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