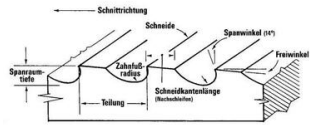


IBT Square broach type 2992



Design: HSS, with pilot pin. This is set into the pre-bored hole in the workpiece and guarantees the perpendicular alignment of the internal square profile. The pre-bored hole [tolerance H8] is selected somewhat larger to make sure only one pass is necessary with short overall length. The cutting edges are finely ground on all sides and ensure a clean surface finish.

Application: For manufacturing internal square profiles with high angle precision. No special machines or set-up times necessary. For manufacturing machine elements, templates, welding, drilling and clamping devices. The rake angle has been designed for steel but can also be used for cast iron, bronze and aluminium.



Description	Article
Broach HSS square A/F 4	W90A-29920005
Broach HSS square A/F 5	W90A-29920010
Broach HSS square A/F 6	W90A-29920015
Broach HSS square A/F 8	W90A-29920020
Broach HSS square A/F10	W90A-29920025
Broach HSS square A/F12	W90A-29920030
Broach HSS square A/F14	W90A-29920035
Broach HSS square A/F16	W90A-29920040
Broach HSS square A/F18	W90A-29920045
Broach HSS square A/F20	W90A-29920050
Broach HSS square A/F22	W90A-29920055
Broach HSS square A/F24	W90A-29920060
Broach HSS square A/F25	W90A-29920065

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