## IBT Keyway pressure broach 20- 25 mm type 2989

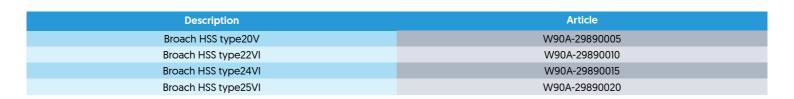


Design: HSS, with relief angle.

HSS

Application: For manufacturing machine elements, templates, welding, drilling and clamping devices, the rake angle has been designed for steel but can also be used for cast iron, bronze and aluminium. For the fast and rational production of exactly centric keyways true to size in accordance with DIN 6885 for fit JS9. The required chip removal is achieved by several passes. Tooth shape and relief angle guarantee a clean surface finish. Can be used on manual and hydraulic presses.

The shims are included in the scope of supply of the broaches.



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