IBT Spline broaches 2-3 mm type 2973

HSS



Design: HSS, with relief angle.

Application: For manufacturing machine elements, templates, welding, drilling and clamping devices, the rake angle has been designed for steel but can also be used for cast iron, bronze and aluminium. For the fast and rational production of exactly centric keyways true to size in accordance with DIN 6885 for fit JS9. The required chip removal is achieved by several passes. Tooth shape and relief angle guarantee a clean

The shims are included in the scope of supply of the broaches.

surface finish. Can be used on manual and hydraulic presses.



Description	Article
Broach HSS type 2I	W90A-29730005
Broach HSS type 31	W90A-29730010

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