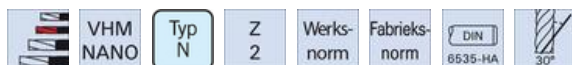


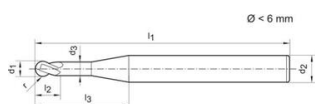
FORMAT Spherical cutter, N, solid carbide, TiAlN type 2422



Design: Solid carbide NANO,type N, according to company standard, with centre cut.

Cutting speed approx. 50% higher than with non-coated tools. Dry machining possible.

Application: Can be used for copy milling. The neck chip channel makes optimum tool range possible and thus makes it suitable for mould-making applications. The tool life increases with minimum quantity lubrication or air cooling. The tool can either be used with a pivoted or straight spindle.
Suitable for HSC machining up to 70 HRC.



Characteristics

Type: Ball nose end mill

DIN standard: DIN 6535-HA

Type	Maximum working length mm	Shaft diameter mm	Total length mm	DIN standard	Article
Ball nose end mill	7	4	40	DIN 6535-HA	W90A-24222050
Ball nose end mill	25	6	50	DIN 6535-HA	W90A-24222200
Ball nose end mill	5	6	60	DIN 6535-HA	W90A-24222400
Ball nose end mill	15	6	50	DIN 6535-HA	W90A-24222100
Ball nose end mill	7	6	60	DIN 6535-HA	W90A-24222600
Ball nose end mill	4	6	60	DIN 6535-HA	W90A-24222300
Ball nose end mill	2	6	50	DIN 6535-HA	W90A-24222150
Ball nose end mill	6	6	60	DIN 6535-HA	W90A-24222500
Ball nose end mill	9	8	80	DIN 6535-HA	W90A-24222800
Ball nose end mill	11	10	80	DIN 6535-HA	W90A-24223000

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