

# ECON® Ball valve Type: 7546 Stainless steel Internal thread (NPT) 1000 PSI WOG





#### **Characteristics**

**Type:** 7546 Norm: ASME

Construction type: 2-way Housing construction: 3-part Housing material: Stainless steel Material quality: 1.4408

Connection: Internal thread (NPT) **Primary spindle seal material: PTFE** Tertiary spindle seal material: PTFE

**Body seal: PTFE** 

Actuator material: 1.4301

Minimum medium temperature (continuous): -29 °C Maximum medium temperature (continuous): 205  $^{\circ}\text{C}$ Maximum operating pressure [Bar]: 63 bar

### **Application**

- Light industrial applications up to 68 bar.
- Recommended in: Food & Beverages

## **Technical Information**

- Connection according to ASME B1.20.1 NPT.
- Floating ball.
- Pressure class 1000 PSI WOG
- In sizes 0.25-3 inches
- Cavity relief bore in the ball.
- Equipped with lockable lever.

#### Construction

- Three-piece housing construction.
- Design in accordance with MSS SP-110.
- Full bore.
- Equipped with anti-static design between ball, spindle and housing.

#### **Options**

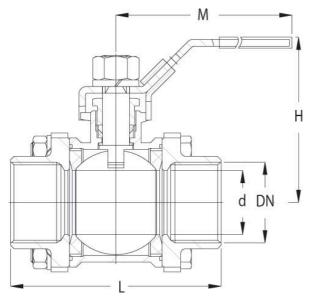
- Connection in BSP according to ISO 228-1, type
- Connection in projection welding acc. to B16.11 or butt welding acc. to B16.25, Schedule 40, type 7646
- With "direct mount" top-flange in accordance with ISO 5211, type 7544

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## Ball Valves | Ball valves with threaded connection



### Size table:

DN	d	L	Н	М	Weight
	mm	mm	mm	mm	kg
1/4" [8]	10.6	65.2	57.5	100	0.5
3/8" (10)	12.7	65.2	57.5	100	0.5
1/2" (15)	15	69.5	57.5	100	0.6
3/4" [20]	20	80	63	129	0.6
1.1/2" [40]	38	120	94	182.5	2.2
2" (50)	50	140	104.5	182.5	3.6

<>DN><	>d><	>H><	>L><	>M><	>Weight>
<>["]>		m	m		<>[kg]>
<>1/4><	>10.6><	>57.5><	>65.2><	>100><	>0.5>
<>3/8><	>12.7><	>57.5><	>65.2><	>100><	>0.5>
<>1/2><	>15><	>57.5><	>69.5><	>100><	>0.5>
<>3/4><	>20><	>63><	>80><	>129><	>0.7>
<>1><	>25><	>75.5><	>90><	>156><	>1.4>
<>1.1/4><	>32><	>81><	>110><	>156><	>1.8>
<>1.1/2><	>38><	>94><	>120><	>182.5><	>2.5>
<>2><	>50><	>104.5><	>140><	>182.5><	>3.7>
<>2.1/2><	>63.5><	>131><	>185><	>252><	>7>
<>3><	>76><	>139><	>205><	>252><	>10,5>

<>Size><	>Temperature range><	>-29><	>38><	>100><	>150><	>200><	>[°C]>		
<>1/4" - 2">		68	68	44	22	<>1>	[bar]		
2.1/2" - 4"		<>50><	>50><	>32>	16	<>1>	[bar]		
Press. rating 1000 PSI WOG									

Nominal inner diameter	Standard thread connection	Pressure rating	Face to Face norm	Manual operation	Bore	With locking device	Material ball	Seat material	Spindle material	Article	
1/4" [8]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	1.4401	EC0754601/4- RPNN	
3/8" (10)	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	1.4401	EC0754603/8- RPNN	
1/2" (15)	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	1.4401	EC0754601/2- RPNN	
3/4" [20]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	1.4401	EC0754603/4- RPNN	
1.1/2" [40]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	1.4401	EC0754611/2R- PNN	
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## Ball Valves | Ball valves with threaded connection

Nominal inner diameter	Standard thread connection	Pressure rating	Face to Face norm	Manual operation	Bore	With locking device	Material ball	Seat material	Spindle material	Article
2" (50)	ASME B1.20.1 1	000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	1.4401	EC075460002- RPNN

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