



FORMAT HSS die with UNF thread type 1822

HSS

EN 22568


80°

Tol. 2A

Design: HSS, EN 22568, tolerance range 2A, closed, pre-slotted form with single sided spiral point, with spiral point form on both sides from no. 5.

Application: For UNC coarse thread ANSI B1.1
UNF precision thread ANSI B1.1.

Kind of thread	Thread size in	Pitch outer thread in	Material	Article
UNF	1/4	28	HSS	W90A-18220019
UNF	5/16	24	HSS	W90A-18220021
UNF	3/8	24	HSS	W90A-18220023
UNF	1/2	20	HSS	W90A-18220027
UNF	5/8	18	HSS	W90A-18220031
UNF	3/4	16	HSS	W90A-18220033
UNF	7/8	14	HSS	W90A-18220035
UNF	1	12	HSS	W90A-18220037
UNF	10	32	HSS	W90A-18220015
UNF	12	28	HSS	W90A-18220017
UNF	7/16	20	HSS	W90A-18220025

Disclaimer: The content of this document has been composed with the utmost care. However, it is possible that certain information changes over time, becomes inaccurate or incomplete. ERIKS does not guarantee that the information provided on this document is up to date, accurate and complete; the information provided is not intended to be advice. ERIKS shall never be liable for damage resulting from the use of the information provided.