



FORMAT Die HSS metric type 1800



Design: HSS, EN 22568, closed, pre-slotted form, with spiral point form on both sides from M3. Bright surface

Application: For regular metric threads according to ISO DIN 13.

Note: HSS-E PM is distinguished by its high resilience (stronger edge stability, wear resistance) and a higher tool life.

Design: HSS, EN 22568, closed, pre-slotted form, with spiral point form on both sides from M3. Bright surface

Application: For regular metric threads according to ISO DIN 13.

Note: HSS-E PM is distinguished by its high resilience (stronger edge stability, wear resistance) and a higher tool life.

Kind of thread	Thread size metric [M..]	Thread size metric [M..]	Pitch outer thread	Material	Article
		mm	mm		
Metric	2	0.4	HSS		W90A-18000020
Metric	2.5	0.45	HSS		W90A-18000025
Metric	3	0.5	HSS		W90A-18000030
Metric	4	0.7	HSS		W90A-18000040
Metric	5	0.8	HSS		W90A-18000050
Metric	6	1	HSS		W90A-18000060
Metric	7	1	HSS		W90A-18000070
Metric	8	1.25	HSS		W90A-18000080
Metric	9	1.25	HSS		W90A-18000090
Metric	10	1.5	HSS		W90A-18000100
Metric	12	1.75	HSS		W90A-18000120
Metric	14	2	HSS		W90A-18000140
Metric	16	2	HSS		W90A-18000160
Metric	18	2.5	HSS		W90A-18000180
Metric	20	2.5	HSS		W90A-18000200
Metric	22	2.5	HSS		W90A-18000220
Metric	24	3	HSS		W90A-18000240
Metric	27	3	HSS		W90A-18000270
Metric	30	3.5	HSS		W90A-18000300

Disclaimer: The content of this document has been composed with the utmost care. However, it is possible that certain information changes over time, becomes inaccurate or incomplete. ERIKS does not guarantee that the information provided on this document is up to date, accurate and complete; the information provided is not intended to be advice. ERIKS shall never be liable for damage resulting from the use of the information provided.