

FORMAT Carbide machine reamer with cylindrical shank type 1546



Design: DIN 8093, with approx. 7° left spirals, with long cutting section, short point and uneven tooth pitch. This achieves clean and exact drilling. With cylinder shank Tolerance h9 Bright surface

Application: For reaming through-holes and also suitable for reaming blind holes due to the short point. Particularly suitable for high alloy and annealed steels up to 52 HRC, casting materials and soft non-ferrous metals such as aluminium and brass.

*According to factory standard

Type	Diameter mm	Cutting length mm	Total length mm	Holding system	DIN standard	Tolerance	Material	Article
Machine reamer	1	5.5	34	Cylindrical	8093	H7	Hard metal	W90A-15460100
Machine reamer	1.2	7.5	38	Cylindrical	8093	H7	Hard metal	W90A-15460120
Machine reamer	1.4	8	40	Cylindrical	8093	H7	Hard metal	W90A-15460140
Machine reamer	1.5	8	40	Cylindrical	8093	H7	Hard metal	W90A-15460150
Machine reamer	1.8	9	46	Cylindrical	8093	H7	Hard metal	W90A-15460180
Machine reamer	2	11	49	Cylindrical	8093	H7	Hard metal	W90A-15460200
Machine reamer	2.2	12	53	Cylindrical	8093	H7	Hard metal	W90A-15460220
Machine reamer	2.5	14	57	Cylindrical	8093	H7	Hard metal	W90A-15460250
Machine reamer	2.8	15	61	Cylindrical	8093	H7	Hard metal	W90A-15460280
Machine reamer	3	15	61	Cylindrical	8093	H7	Hard metal	W90A-15460300
Machine reamer	3.2	16	65	Cylindrical	8093	H7	Hard metal	W90A-15460320
Machine reamer	3.5	18	70	Cylindrical	8093	H7	Hard metal	W90A-15460350
Machine reamer	4	19	75	Cylindrical	8093	H7	Hard metal	W90A-15460400
Machine reamer	4.5	21	80	Cylindrical	8093	H7	Hard metal	W90A-15460450
Machine reamer	5	23	86	Cylindrical	8093	H7	Hard metal	W90A-15460500
Machine reamer	6	26	93	Cylindrical	8093	H7	Hard metal	W90A-15460600
Machine reamer	7	31	109	Cylindrical	8093	H7	Hard metal	W90A-15460700
Machine reamer	8	33	117	Cylindrical	8093	H7	Hard metal	W90A-15460800
Machine reamer	9	36	125	Cylindrical	8093	H7	Hard metal	W90A-15460900
Machine reamer	10	38	133	Cylindrical	8093	H7	Hard metal	W90A-15461000
Machine reamer	11	41	142	Cylindrical	8093	H7	Hard metal	W90A-15461100
Machine reamer	12	44	151	Cylindrical	8093	H7	Hard metal	W90A-15461200

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