

BECK Chucking reamer, HSS TiN type 1537



Design: HSS-E, DIN 208-B, with approx. 7° left spirals, short point and uneven tooth pitch. This achieves clean and exact drilling. With morse taper shank.

Application: For reaming through holes. Particularly suitable for steel materials such as general construction steels, machine steels, tempered steels, case-hardening steels, tool steels, high speed steels, casting iron, nodular graphite iron and malleable cast iron, and soft non-ferrous metals such as aluminium and brass.

Type	Diameter mm	Cutting length mm	Total length mm	Holding system	DIN standard	Tolerance	Material	Article
Machine reamer	14	47	189	Morseconus 1	208-B	H7	HSS-co	W90A-15411400
Machine reamer	16	52	210	Morseconus 2	208-B	H7	HSS-co	W90A-15411600
Machine reamer	18	56	219	Morseconus 2	208-B	H7	HSS-co	W90A-15411800
Machine reamer	20	60	228	Morseconus 2	208-B	H7	HSS-co	W90A-15412000

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