FORMAT Chucking reamer, HSS TiN type 1537











Design: HSS-E, DIN 208-B, with approx. 7° left spirals, short point and uneven tooth pitch. This achieves clean and exact drilling. With morse taper shank.

Application: For reaming through holes. Particularly suitable for steel materials such as general construction steels, machine steels, tempered steels, case-hardening steels, tool steels, high speed steels, casting iron, nodular graphite iron and malleable cast iron, and soft non-ferrous metals such as aluminium and brass.

| Туре | Diameter | Cutting length | Total length | Holding system | DIN standard | Tolerance | Material | Article |
|----------------|----------|----------------|--------------|----------------|--------------|-----------|----------|---------------|
| | mm | mm | mm | | | | | |
| Machine reamer | 10 | 38 | 168 | Morseconus 1 | 208-B | H7 | HSS-co | W90A-15371000 |
| Machine reamer | 11 | 41 | 175 | Morseconus 1 | 208-B | H7 | HSS-co | W90A-15371100 |
| Machine reamer | 12 | 44 | 182 | Morseconus 1 | 208-B | H7 | HSS-co | W90A-15371200 |
| Machine reamer | 13 | 44 | 182 | Morseconus 1 | 208-B | H7 | HSS-co | W90A-15371300 |
| Machine reamer | 14 | 47 | 189 | Morseconus 1 | 208-B | H7 | HSS-co | W90A-15371400 |
| Machine reamer | 15 | 50 | 204 | Morseconus 2 | 208-B | H7 | HSS-co | W90A-15371500 |
| Machine reamer | 16 | 52 | 210 | Morseconus 2 | 208-B | H7 | HSS-co | W90A-15371600 |
| Machine reamer | 17 | 54 | 214 | Morseconus 2 | 208-B | H7 | HSS-co | W90A-15371700 |
| Machine reamer | 18 | 56 | 219 | Morseconus 2 | 208-B | H7 | HSS-co | W90A-15371800 |
| Machine reamer | 19 | 58 | 223 | Morseconus 2 | 208-B | H7 | HSS-co | W90A-15371900 |
| Machine reamer | 20 | 60 | 228 | Morseconus 2 | 208-B | H7 | HSS-co | W90A-15372000 |
| Machine reamer | 22 | 64 | 237 | Morseconus 2 | 208-B | H7 | HSS-co | W90A-15372200 |
| Machine reamer | 24 | 68 | 268 | Morseconus 3 | 208-B | H7 | HSS-co | W90A-15372400 |
| Machine reamer | 25 | 68 | 268 | Morseconus 3 | 208-B | H7 | HSS-co | W90A-15372500 |
| Machine reamer | 26 | 70 | 273 | Morseconus 3 | 208-B | H7 | HSS-co | W90A-15372600 |
| Machine reamer | 28 | 71 | 277 | Morseconus 3 | 208-B | H7 | HSS-co | W90A-15372800 |
| Machine reamer | 30 | 73 | 281 | Morseconus 3 | 208-B | H7 | HSS-co | W90A-15373000 |
| Machine reamer | 32 | 77 | 317 | Morseconus 4 | 208-B | H7 | HSS-co | W90A-15373200 |

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