

FORMAT Chucking reamer, HSS TiN type 1531



Design: HSS-E, with approx. 7° left spirals, short point and uneven tooth pitch. This achieves clean and exact drilling. With cylinder shank Tolerance h9

Application: For reaming through-holes and also suitable for reaming blind holes due to the short point. Particularly suitable for steel materials such as general construction steels, machine steels, tempered steels, case-hardening steels, tool steels, high speed steels, casting iron, nodular graphite iron and malleable cast iron, and soft non-ferrous metals such as aluminium and brass.

Type	Diameter mm	Cutting length mm	Total length mm	Holding system	DIN standard	Tolerance	Material	Article
Machine reamer	1	5.5	34	Cylindrical	212	H7	HSS-co	W90A-15310100
Machine reamer	1.2	7.5	38	Cylindrical	212	H7	HSS-co	W90A-15310120
Machine reamer	1.4	8	40	Cylindrical	212	H7	HSS-co	W90A-15310140
Machine reamer	1.5	8	40	Cylindrical	212	H7	HSS-co	W90A-15310150
Machine reamer	1.6	9	43	Cylindrical	212	H7	HSS-co	W90A-15310160
Machine reamer	1.8	10	46	Cylindrical	212	H7	HSS-co	W90A-15310180
Machine reamer	2	11	49	Cylindrical	212	H7	HSS-co	W90A-15310200
Machine reamer	2.2	12	53	Cylindrical	212	H7	HSS-co	W90A-15310220
Machine reamer	2.5	14	57	Cylindrical	212	H7	HSS-co	W90A-15310250
Machine reamer	2.8	15	61	Cylindrical	212	H7	HSS-co	W90A-15310280
Machine reamer	3	15	61	Cylindrical	212	H7	HSS-co	W90A-15310300
Machine reamer	3.2	16	65	Cylindrical	212	H7	HSS-co	W90A-15310320
Machine reamer	3.5	18	70	Cylindrical	212	H7	HSS-co	W90A-15310350
Machine reamer	4	19	75	Cylindrical	212	H7	HSS-co	W90A-15310400
Machine reamer	4.5	21	80	Cylindrical	212	H7	HSS-co	W90A-15310450
Machine reamer	5	23	86	Cylindrical	212	H7	HSS-co	W90A-15310500
Machine reamer	5.5	26	93	Cylindrical	212	H7	HSS-co	W90A-15310550
Machine reamer	6	26	93	Cylindrical	212	H7	HSS-co	W90A-15310600
Machine reamer	6.5	28	101	Cylindrical	212	H7	HSS-co	W90A-15310650
Machine reamer	7	31	109	Cylindrical	212	H7	HSS-co	W90A-15310700
Machine reamer	7.5	31	109	Cylindrical	212	H7	HSS-co	W90A-15310750
Machine reamer	8	33	117	Cylindrical	212	H7	HSS-co	W90A-15310800
Machine reamer	8.5	33	117	Cylindrical	212	H7	HSS-co	W90A-15310850
Machine reamer	9	36	125	Cylindrical	212	H7	HSS-co	W90A-15310900
Machine reamer	9.5	36	125	Cylindrical	212	H7	HSS-co	W90A-15310950
Machine reamer	10	38	133	Cylindrical	212	H7	HSS-co	W90A-15311000
Machine reamer	11	41	142	Cylindrical	212	H7	HSS-co	W90A-15311100
Machine reamer	12	44	151	Cylindrical	212	H7	HSS-co	W90A-15311200
Machine reamer	13	44	151	Cylindrical	212	H7	HSS-co	W90A-15311300
Machine reamer	14	47	160	Cylindrical	212	H7	HSS-co	W90A-15311400
Machine reamer	15	50	162	Cylindrical	212	H7	HSS-co	W90A-15311500
Machine reamer	16	52	170	Cylindrical	212	H7	HSS-co	W90A-15311600
Machine reamer	17	54	175	Cylindrical	212	H7	HSS-co	W90A-15311700
Machine reamer	18	56	182	Cylindrical	212	H7	HSS-co	W90A-15311800
Machine reamer	19	58	189	Cylindrical	212	H7	HSS-co	W90A-15311900
Machine reamer	20	60	195	Cylindrical	212	H7	HSS-co	W90A-15312000

Disclaimer: The content of this document has been composed with the utmost care. However, it is possible that certain information changes over time, becomes inaccurate or incomplete. ERIKS does not guarantee that the information provided on this document is up to date, accurate and complete; the information provided is not intended to be advice. ERIKS shall never be liable for damage resulting from the use of the information provided.