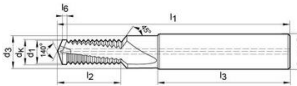


GUHRING Thread milling cutter for female thread TiCN, type 1897



Design: Ultra-fine grain-solid carbide, with internal supply of coolant and 27° right spiral slots to achieve optimum cutting conditions as well as with 45° countersink bevel. The milling principle results in an exact thread depth, a very high surface quality in the thread, process-reliable machining of difficult to cut materials and thread production very close down to the base.

Application: For drilling, countersinking and thread cutting with a single tool. For regular metric threads (both right and left thread) according to ISO DIN 13 for through-holes and blind holes.



Note: Solid carbide tap milling cutter for additional thread types (UNC, UNF, pipe thread etc.) on request. You will further information in the technical appendix.

Characteristics

Kind of thread: Metric

DIN standard: 6535-HA

Kind of thread	Thread size metric (M..)	Pitch inner thread	DIN standard	Material	Total length	Thread length	Article
		mm			mm	mm	
Metric	6	1	6535-HA	Solid carbide	62	10.9	W90A-18970006
Metric	8	1.25	6535-HA	Solid carbide			W90A-18970008
Metric	10	1.5	6535-HA	Solid carbide			W90A-18970010

Disclaimer: The content of this document has been composed with the utmost care. However, it is possible that certain information changes over time, becomes inaccurate or incomplete. ERIKS does not guarantee that the information provided on this document is up to date, accurate and complete; the information provided is not intended to be advice. ERIKS shall never be liable for damage resulting from the use of the information provided.