

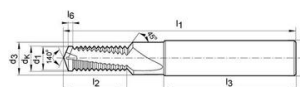
GUHRING Thread milling cutter for female thread TiCN, type 1895



Design: Ultra-fine grain-solid carbide, with 27° right spiral slots to achieve optimum cutting conditions as well as with 45° countersink bevel. The milling principle results in an exact thread depth, a very high surface quality in the thread, process-reliable machining of difficult to cut materials and thread production very close down to the base.

Application: For drilling, countersinking and thread cutting with a single tool. For regular metric threads (both right and left thread) according to ISO DIN 13 for through-holes and blind holes.

Note: Solid carbide tap milling cutter for additional thread types (UNC, UNF, pipe thread etc.) on request. You will further information in the technical appendix.



Characteristics

Kind of thread: Metric

DIN standard: 6535-HA

Kind of thread	Thread size metric [M..]	Pitch inner thread mm	DIN standard	Material	Article
Metric	12	1.75	6535-HA	Solid carbide	W90A-18950012
Metric	14	2	6535-HA	Solid carbide	W90A-18950014
Metric	16	2	6535-HA	Solid carbide	W90A-18950016

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