GUHRING Thread milling cutter for female thread, carbide, TiCN, metric type 1888









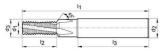






Design: Ultra-finest grain-solid carbide, with internal supply of coolant (from thread size M4) and 27° right spiral slots to achieve optimum cutting conditions. The milling principle results in an exact thread depth, a very high surface quality in the thread, process-reliable machining of difficult to cut materials and thread production very close down to the base.

Application: For thread cutting and countersinking with a single tool. For regular metric threads (both right and left thread) according to ISO DIN 13 for through-holes and blind holes.



Note: Solid carbide thread milling cutter for additional thread types (UNC, UNF, pipe thread etc.) on request.

Characteristics

Kind of thread: Metric DIN standard: 6535-HA

| Kind of thread | Thread size metric (M) | Pitch inner thread | DIN standard | Material | Total length | Thread length | Article |
|----------------|------------------------|--------------------|--------------|---------------|--------------|---------------|---------------|
| | | mm | | | mm | mm | |
| Metric | 14 | 2 | 6535-HA | Solid carbide | 102 | 25 | W90A-18880014 |

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