## FORMAT 2-part set hand taps HSS metric finetype 1627





HSS



6H







Design: HSS, DIN 2181, tolerance range ISO 2/6H, type N, bright surface. Consisting of roughing tap with point form A (6?8 threads) and finish tap with point form C (2?3 threads).

Application: For metric precision threads according to ISO DIN 13. Particularly suitable for high strength materials up to 1200 N/mm<sup>2</sup> in strength and rust-free and acid-resistant steels.

## **Characteristics**

Kind of thread: Metric fine DIN standard: 2181

Kind of thread	Thread size metric [M]	Pitch inner thread	DIN standard	Material	Total length	Article
		mm			mm	
Metric fine	2	0.25	2181	HSS		W90A-16270001
Metric fine	2.5	0.35	2181	HSS		W90A-16270003
Metric fine	2.6	0.35	2181	HSS		W90A-16270005
Metric fine	3	0.35	2181	HSS		W90A-16270007
Metric fine	4	0.35	2181	HSS		W90A-16270009
Metric fine	4	0.5	2181	HSS		W90A-16270011
Metric fine	5	0.5	2181	HSS		W90A-16270013
Metric fine	6	0.5	2181	HSS		W90A-16270015
Metric fine	6	0.75	2181	HSS		W90A-16270017
Metric fine	7	0.75	2181	HSS		W90A-16270019
Metric fine	8	0.5	2181	HSS		W90A-16270021
Metric fine	8	0.75	2181	HSS		W90A-16270023
Metric fine	8	1	2181	HSS		W90A-16270025
Metric fine	9	1	2181	HSS		W90A-16270027
Metric fine	10	0.75	2181	HSS		W90A-16270029
Metric fine	10	1	2181	HSS		W90A-16270031
Metric fine	10	1.25	2181	HSS		W90A-16270033
Metric fine	11	1	2181	HSS		W90A-16270035
Metric fine	12	1	2181	HSS		W90A-16270037
Metric fine	12	1.25	2181	HSS		W90A-16270039
Metric fine	12	1.5	2181	HSS		W90A-16270041
Metric fine	14	1	2181	HSS		W90A-16270043
Metric fine	14	1.25	2181	HSS		W90A-16270045
Metric fine	14	1.5	2181	HSS		W90A-16270047
Metric fine	15	1	2181	HSS		W90A-16270049
Metric fine	15	1.5	2181	HSS		W90A-16270051
Metric fine	16	1	2181	HSS		W90A-16270053
Metric fine	16	1.5	2181	HSS		W90A-16270055
Metric fine	18	1	2181	HSS		W90A-16270057
Metric fine	18	1.5	2181	HSS		W90A-16270059
Metric fine	18	2	2181	HSS		W90A-16270061
Metric fine	20	1	2181	HSS		W90A-16270063
Metric fine	20	1.5	2181	HSS		W90A-16270065
Metric fine	20	2	2181	HSS		W90A-16270067
Metric fine	22	1	2181	HSS		W90A-16270069
Metric fine	22	1.5	2181	HSS	80	W90A-16270071

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## Threading | Taps and Tap Wrenches

Kind of thread	Thread size metric (M)	Pitch inner thread	DIN standard	Material	Total length	Article
		mm			mm	
Metric fine	22	2	2181	HSS		W90A-16270073
Metric fine	24	1.5	2181	HSS		W90A-16270075
Metric fine	24	2	2181	HSS		W90A-16270077
Metric fine	25	1.5	2181	HSS		W90A-16270079
Metric fine	26	1.5	2181	HSS		W90A-16270081
Metric fine	27	1.5	2181	HSS		W90A-16270083
Metric fine	27	2	2181	HSS		W90A-16270085
Metric fine	28	1.5	2181	HSS		W90A-16270087
Metric fine	30	1	2181	HSS		W90A-16270089
Metric fine	30	1.5	2181	HSS		W90A-1627009
Metric fine	30	2	2181	HSS		W90A-16270093
Metric fine	32	1.5	2181	HSS		W90A-1627009
Metric fine	33	1.5	2181	HSS		W90A-1627009
Metric fine	33	2	2181	HSS		W90A-16270099
Metric fine	34	1.5	2181	HSS		W90A-16270101
Metric fine	35	1.5	2181	HSS		W90A-16270103
Metric fine	36	1.5	2181	HSS		W90A-16270105
Metric fine	36	2	2181	HSS		W90A-16270107
Metric fine	36	3	2181	HSS		W90A-16270109
Metric fine	38	1.5	2181	HSS		W90A-16270111
Metric fine	39	2	2181	HSS		W90A-16270113
Metric fine	39	3	2181	HSS		W90A-16270115
Metric fine	40	1.5	2181	HSS		W90A-16270117
Metric fine	42	2	2181	HSS		W90A-16270119
Metric fine	42	3	2181	HSS		W90A-1627012
Metric fine	45	1.5	2181	HSS		W90A-16270123
Metric fine	45	2	2181	HSS		W90A-16270125
Metric fine	48	1.5	2181	HSS		W90A-16270127
Metric fine	48	3	2181	HSS		W90A-16270129
Metric fine	50	1.5	2181	HSS		W90A-1627013
Metric fine	52	2	2181	HSS		W90A-16270133

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