

FORMAT 3-part hand tap set HSS metric fine type 1618



HSS-E

DIN 352

ISO 2 6H

Typ INOX

Design: HSS-E, DIN 352, tolerance range ISO 2/6H, type INOX, bright surface.
3 piece set consisting of roughing tap with point form A (6?8 threads), second tap with point form D (3.5?5 threads) and finish tap with point form C (2?3 threads).

Application: For regular metric threads according to ISO DIN 13. Particularly suitable for high strength materials up to 1200 N/mm² in strength and rust-free and acid-resistant steels.

Characteristics

Kind of thread: Metric
DIN standard: 352

Kind of thread	Thread size metric (M...)	Pitch inner thread	DIN standard	Material	Total length	Article
		mm			mm	
Metric	2	0.4	352	HSS-co	36	W90A-16180020
Metric	2.5	0.45	352	HSS-co	40	W90A-16180025
Metric	3	0.5	352	HSS-co	40	W90A-16180030
Metric	3.5	0.6	352	HSS-co	45	W90A-16180035
Metric	4	0.7	352	HSS-co	45	W90A-16180040
Metric	5	0.8	352	HSS-co	50	W90A-16180050
Metric	6	1	352	HSS-co	50	W90A-16180060
Metric	8	1.25	352	HSS-co	56	W90A-16180080
Metric	10		352	HSS-co		W90A-16180100
Metric	12	1.75	352	HSS-co	75	W90A-16180120
Metric	14	2	352	HSS-co	80	W90A-16180140
Metric	16	2	352	HSS-co	80	W90A-16180160
Metric	20	2.5	352	HSS-co	95	W90A-16180200

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