

FORMAT Taper and deburring countersink tool 75° with cylindrical shanktype 1462



Design: HSS, according to factory standard, form C. 75° countersink angle. Axial and radial taper-ground. With straight, u-shaped clamping slots and drilling spaces ground from full pieces. Also provided with cutting and clearance angles for the most common materials.

Application: Suitable for universal chatter and burr-free drilling, countersinking and deburring work for countersunk screws DIN 963, DIN 964, DIN 965, DIN 966 and DIN 7991 in one step. Please note the large countersink range!

The excellent cutting properties and easy machining process result from the cone-shaped back taper on the coat and angle of rake. The countersink achieves the best results with the strongest feed and lowest cutting speed.

Note: Sufficient supply of coolant is essential.

Characteristics

Cutting direction: Right

Type: Countersinking cutter

Point angle: 75 °

Diameter mm	Total length mm	Holding system	Material	Article
6.3	45	Cylindrical	HSS	W90A-14620630
8.3	50	Cylindrical	HSS	W90A-14620830
10.4	51	Cylindrical	HSS	W90A-14621040
12.4	55	Cylindrical	HSS	W90A-14621240
16.5	61	Cylindrical	HSS	W90A-14621650
20.5	65	Cylindrical	HSS	W90A-14622050
25	69	Cylindrical	HSS	W90A-14622500
				W90A-14624000
				W90A-14623100

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