

FORMAT Transverse hole countersink tool HSS-Co 90° type 1425



Design: HSS, Co5. 90° countersink angle. With evenly running special taper-ground in the cone coat. The good blade geometry results in a light, spiral cut. The chips are pushed up in the shank direction by the inclined hole and cannot damage the countersink. This makes the countersink round and protects the machine spindle.

Application: Suitable for light and chatter-free hole deburring and countersinking. Equally suitable for almost all materials due to the excellent cutting properties. Sharpening is possible by simply resharpening using an abrasive pencil on the blade front.

Characteristics

Cutting direction: Right

Type: Countersinking cutter

Point angle: 90 °

Diameter mm	Total length mm	Holding system	Material	Article
10	46	Cylindrical	HSS-co	W90A-14250100
14	48	Cylindrical	HSS-co	W90A-14250140
21	65	Cylindrical	HSS-co	W90A-14250210
27.5	84	Cylindrical	HSS-co	W90A-14250275
35	102	Cylindrical	HSS-co	W90A-14250350
44	115	Cylindrical	HSS-co	W90A-14250440
48	127	Cylindrical	HSS-co	W90A-14250480
53	136	Cylindrical	HSS-co	W90A-14250530
60	166	Cylindrical	HSS-co	W90A-14250640

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