## FORMAT Step drill HSS TIAIN type 1316





Design: HSS, according to factory standard, spiral fluted.

Chuck slippage is avoided by the 3-surface shank. Laser print of hole Ø and speed. The hole Ø can still be read with the tool rotating.

Application: For burr-free drilling and reaming of sheets, pipes and profiles up to 6 mm materials thickness. Deburring up to 1.5 mm material thickness. Works without burrs and chatter marks and can be used in hand drills or box column drills. No punch marking required.

Note: To increase the service life, we recommend the use of drilling paste (order no. 1312 0005). Diameter of drill steps mm: 6; 9; 12; 15; 18; 21; 24; 27; 30; 33; 36

## **Characteristics**

**Cutting direction: Right** Type: Stepped drill Coating: TiAIN

| Total length | Material | Article       |
|--------------|----------|---------------|
| mm           |          |               |
| 67           | HSS      | W90A-13160015 |
| 80           | HSS      | W90A-13160010 |
| 82           | HSS      | W90A-13160035 |
| 96           | HSS      | W90A-13160037 |
| 98           | HSS      | W90A-13160030 |
| 110          | HSS      | W90A-13160038 |

Disclaimer: The content of this document has been composed with the utmost care. However, it is possible that certain information changes over time, becomes inaccurate or incomplete. ERIKS does not guarantee that the information provided on this document is up to date, accurate and complete; the information provided is not intended to be advice. ERIKS shall never be liable for damage resulting from the use of the information provided.

PR\_EC000945\_0664\_EN\_17.05.2024