

FORMAT HSS TiN sheet cutter set type 1303



Design: According to factory standard, CBN deep sharpened, straight fluted.
Chuck slippage is avoided by the 3-surface shank. With cross point and laser print of hole Ø and speed. The hole Ø can still be read with the tool rotating.

Application: For burr-free drilling and reaming of sheets, pipes and profiles. Works without burrs and chatter marks and can be used in hand drills and box column drills. No punch marking required.

For steel plate 0.1?2.0 mm

Nirosta sheet (V2A) 0.1?1.0 mm

Plastics up to 10.0 mm

Non-ferrous metals 0.1?5.0 mm

Note: To increase the service life, we recommend the use of drilling paste [order no. 1312 0005].

Characteristics

Cutting direction: Right

Type: Stepped drill

Coating: TiN

Total length mm	Material	Article
58	HSS-co	W90A-13030010
66	HSS-co	W90A-13030020
72	HSS-co	W90A-13030030
86	HSS-co	W90A-13030040
87	HSS-co	W90A-13030050
91	HSS-co	W90A-13030060
104	HSS-co	W90A-13030070

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