

FORMAT HSS sheet cutter type 1300



Fabrieks-
norm

Design: According to factory standard, CBN deep sharpened, straight fluted.
Chuck slippage is avoided by the 3-surface shank. With cross point and laser print of hole Ø and speed. The hole Ø can still be read with the tool rotating.

Application: For burr-free drilling and reaming of sheets, pipes and profiles. Works without burrs and chatter marks and can be used in hand drills and box column drills. No punch marking required.

For steel plate 0.1?2.0 mm

Nirosta sheet (V2A) 0.1?1.0 mm

Plastics up to 10.0 mm

Non-ferrous metals 0.1?5.0 mm

Note: To increase the service life, we recommend the use of drilling paste [order no. 1312 0005].

Characteristics

Cutting direction: Right

Type: Stepped drill

Total length mm	Material	Article
58	HSS-co	W90A-13000010
66	HSS-co	W90A-13000020
72	HSS-co	W90A-13000030
86	HSS-co	W90A-13000040
87	HSS-co	W90A-13000050
91	HSS-co	W90A-13000060
104	HSS-co	W90A-13000070

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