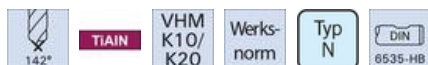


FORMAT Centring drill type 1176



Design: Solid carbide [K10/K20], type N, according to factory standard.
 Very sturdy model, profile grinding, right cutting, with precise point geometry and narrow cross blade.
 Without point thinning, with a clear side angle of 12°/30°. Angle of rake smaller than normal, core thickness much thinner than normal and normal core gradient. From Ø 6 mm with carrier surface according to DIN 6535-HB. Ø tolerance:

Characteristics

Cutting direction: Right

DIN standard: 6535-HB

Type: Center drill

Coating: TiAlN

Point angle: 90 °

Diameter mm	Cutting length mm	Total length mm	Holding system	Material	Article
2	8	38	Cylindrical	Solid carbide	W90A-11760200
3	12	46	Cylindrical	Solid carbide	W90A-11760300
4	12	55	Cylindrical	Solid carbide	W90A-11760400
5	14	62	Cylindrical	Solid carbide	W90A-11760500
6	16	66	Weldon	Hard metal	W90A-11760600
8	21	79	Weldon	Hard metal	W90A-11760800
10	25	89	Weldon	Hard metal	W90A-11761000
12	30	102	Weldon	Hard metal	W90A-11761200
16	37	115	Weldon	Hard metal	W90A-11761600
20	45	131	Cylindrical	Solid carbide	W90A-11762000

Disclaimer: The content of this document has been composed with the utmost care. However, it is possible that certain information changes over time, becomes inaccurate or incomplete. ERIKS does not guarantee that the information provided on this document is up to date, accurate and complete; the information provided is not intended to be advice. ERIKS shall never be liable for damage resulting from the use of the information provided.