FORMAT NC centering drill HSS TiCN type 1149



Design: HSS Co5, according to factory standard

Very sturdy model, profile grinding, right cutting, with precise point geometry and narrow cross blade. With a side clearance angle of 12°/30°. Helix angle smaller than normal, core thickness considerably smaller than normal and taper normal.

From Ø 6 mm with carrier surface according to DIN 1835-B. Ø tolerance: h6.

Application: For precise drill positioning. Used for centring and chamfering thread holes in one step.

Characteristics

Type: Center drill

Diameter	Total length	Article
mm	mm	
5	60	W90A-11490500
6	66	W90A-11490600
8	79	W90A-11490800
10	89	W90A-11491000
12	102	W90A-11491200
16	115	W90A-11491600
20	131	W90A-11492000

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