



FORMAT Spiral drill bit set type 1028



Design: Profile grinding, right cutting, with precise point geometry. With high concentricity and graduation precision. Point thinning up to Ø 2.4 mm similar to cross-grinding. Normal angle of rake, core thickness and core gradient.

Application: Particularly suitable for steel and steel casting (alloyed and non-alloyed) grey cast iron, malleable cast iron, nodular iron, sintered iron and graphite.

From Ø 2.4 mm steam tempered Normal angle of rake, core thickness and core gradient. Set consisting of [order no. 1001]. Supplied in a robust, high quality plastic cassette with automatic drill setup function when opened.

Characteristics

Type: Twist drill

Description	Article
Spiral drill set DIN338 HSS ground type N 1-10.5mm	W90A-10280007
Spiral drill set DIN338 HSS ground type N 1-10mm	W90A-10280005
Spiral drill set DIN338 HSS ground type N 1-13mm	W90A-10280009
Spiral drill set DIN338 HSS ground type N 1-5.9mm	W90A-10280001
Spiral drill set DIN338 HSS ground type N 6-10mm	W90A-10280003

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