

## FORMAT Hole saw type 2715



HM

**Design:** With axial and radial special grinding, guaranteeing optimum cutting results. Carbide hole saws achieve long tool lives and can be reground several times. No breaking under increased loads. The tapered pilot drill ensures smooth spot drilling [spot marking is not required] and is fixed using a tightening screw.

**Scope of supply:** Hole saw incl. drill.

**Application:** Can be used on portable and pillar drilling machines.

**Note:** With pillar drilling machines always choose manual feed.

With ejection spring. This ejects the drilled part and protects the carbide teeth during spot drilling. For material thicknesses up to 4 mm, stainless steel up to 2 mm. From 16?30 mm the hole saw is made in one piece. From 31 mm with specially hardened bit holders to compensate the torsion forces. We recommend MK 2/MK 3 from 31 mm. The sturdy design results in high concentricity. The CAD-optimised rake angles with special cut ensure high cutting performance and tool life. For flat material

Cup height: 12 mm

Ø 16?50 mm ^= 10 mm shaft,

Ø 51?120 mm ^= 13 mm shaft.

Diameter mm	Cutting depth mm	Material	Article
16	12	Hard metal	W90A-27150160
17	12	Hard metal	W90A-27150170
18	12	Hard metal	W90A-27150180
20	12	Hard metal	W90A-27150200
21	12	Hard metal	W90A-27150210
22	12	Hard metal	W90A-27150220
23	12	Hard metal	W90A-27150230
24	12	Hard metal	W90A-27150240
25	12	Hard metal	W90A-27150250
26	12	Hard metal	W90A-27150260
27	12	Hard metal	W90A-27150270
28	12	Hard metal	W90A-27150280
29	12	Hard metal	W90A-27150290
30	12	Hard metal	W90A-27150300
31	12	Hard metal	W90A-27150310
32	12	Hard metal	W90A-27150320
33	12	Hard metal	W90A-27150330
34	12	Hard metal	W90A-27150340
35	12	Hard metal	W90A-27150350
36	12	Hard metal	W90A-27150360
37	12	Hard metal	W90A-27150370
38	12	Hard metal	W90A-27150380
39	12	Hard metal	W90A-27150390
40	12	Hard metal	W90A-27150400
41	12	Hard metal	W90A-27150410
42	12	Hard metal	W90A-27150420
43	12	Hard metal	W90A-27150430
44	12	Hard metal	W90A-27150440
45	12	Hard metal	W90A-27150450

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Diameter	Cutting depth	Material	Article
mm	mm		
46	12	Hard metal	W90A-27150460
47	12	Hard metal	W90A-27150470
48	12	Hard metal	W90A-27150480
49	12	Hard metal	W90A-27150490
50	12	Hard metal	W90A-27150500
51	12	Hard metal	W90A-27150510
52	12	Hard metal	W90A-27150520
53	12	Hard metal	W90A-27150530
54	12	Hard metal	W90A-27150540
55	12	Hard metal	W90A-27150550
56	12	Hard metal	W90A-27150560
57	12	Hard metal	W90A-27150570
58	12	Hard metal	W90A-27150580
59	12	Hard metal	W90A-27150590
60	12	Hard metal	W90A-27150600
65	12	Hard metal	W90A-27150650
68	12	Hard metal	W90A-27150680
70	12	Hard metal	W90A-27150700
75	12	Hard metal	W90A-27150750
80	12	Hard metal	W90A-27150800
85	12	Hard metal	W90A-27150850
90	12	Hard metal	W90A-27150900
95	12	Hard metal	W90A-27150950
100	12	Hard metal	W90A-27151000
110	12	Hard metal	W90A-27151100
115	12	Hard metal	W90A-27151150
120	12	Hard metal	W90A-27151200

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