

ECON® Ball valve Type: 7297 Stainless steel Fire safe Flange Class 300











Type: 7297 Norm: ASME

Construction type: 2-way
Housing construction: 2-part
Housing material: Stainless steel
Material quality: ASTM A351 CF8M

Connection: Flange **Flange finish:** Raised face

Top flange standard: ISO 5211 Direct Mount

Seat material: TFM 1600

Spindle material: ASTM A276 316 **Primary spindle seal material:** PTFE

Secondary spindle seal material: FPM [FKM]
Tertiary spindle seal material: Graphite
Body seal: SWG 316L/PTFE/Graphite

Minimum medium temperature (continuous): -29 °C Maximum medium temperature (continuous): 200 °C

Maximum operating pressure [Bar]: 51 bar

Fire safe: Yes

Application

- Industrial applications up to 51 bar.
- Liquid and gaseous media.
- Recommended in: Food & Beverages

Technical Information

- Flanged connection in accordance with ASME B16.5 RF.
- Floating ball.
- ASME pressure rating: class 300.
- With direct-mount top flange in accordance with ISO 5211
- All components intended to come into contact with food comply with EC 1935.
- Media temperature: -29/+200°C.
- ½" to 3" with lever and locking device.
- 4" to 6" with T-bar.
- 8" without control as standard.

Construction

- Two-piece housing construction.
- Design according to ASME B16.34.
- Full bore.
- With anti-static design between ball and housing.
- Face-to-face dimension according to ASME B16.10: long pattern.

Approval

- Fugitive emission certified in accordance with TA-Luft VDI 2440 / VDI 3479.
- Fugitive emission certified in accordance with ISO 15848-1 BH-CO1 and CH-CO3.
- Fire-safe approval in accordance with ISO 10497 and API 607, sixth edition.
- Safety integrity level IEC 61508 SIL 2.
- Declaration of conformity according to EC 1935/2004.

Options

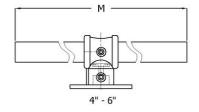
- Equipped with worm gearbox and pneumatic, electric or hydraulic actuators.
- Position feedback for manually actuated or automated valves.
- Available with seats in TF4215.
- Stainless steel extended spindle type 8007 for insulation.

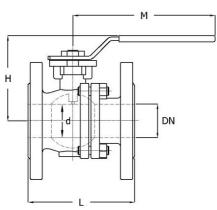
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Size table:

DN	d	L	н	М	Weight	
	mm	mm	mm	mm	kg	
1/2" (15)	15	140	79	145	2.4	
3/4" [20]	20	152	89	145	3.2	
1" (25)	25	165	94.5	175	4.2	
1.1/2" [40]	38	190	110	190	6.9	
2" (50)	50	216	115	190	9.5	
3" (80)	76	282	176 265		17.7	
4" (100)	100	305	204	400	25.2	

Pressure and temperature range								
DN	-29	38	93	149	200	[°C]		
1/2" - 1"	51	48	41	37	16	[bar]		
1.1/2" - 2"	51	48	41	32	15	[bar]		
3" - 4"	51	48	41	27	11	[bar]		
6" - 8"	51	48	35	18	4	[bar]		

Nominal inner diameter	Pressure rating	Face to Face norm	Manual operation	Mounting flange	Mounting flange 2	Bore	With locking device	Material ball	Actuator material	Article
1/2" (15)	Class 300	ASME B16.10, T2, Serie 7	Handle	F03	F04	Full bore	Yes	ASTM A351 CF8M	1.4301	EC0729701/2- RP3L
3/4" [20]	Class 300	ASME B16.10, T2, Serie 7	Handle	F03	F04	Full bore	Yes	ASTM A351 CF8M	1.4301	EC0729703/4- RP3L
1" (25)	Class 300	ASME B16.10, T2, Serie 7	Handle	F04	F05	Full bore	Yes	ASTM A351 CF8M	1.4301	EC072970001- RP3L
1.1/2" [40]	Class 300	ASME B16.10, T2, Serie 7	Handle	F05	F07	Full bore	Yes	ASTM A351 CF8M	1.4301	EC0729711/2RP3L
2" (50)	Class 300	ASME B16.10, T2, Serie 7	Handle	F05	F07	Full bore	Yes	ASTM A351 CF8M	1.4301	EC072970002- RP3L
3" (80)	Class 300	ASME B16.10, T2, Serie 7	Handle	F07	F10	Full bore	Yes	ASTM A351 CF8M	1.4301	EC072970003- RP3L
4" (100)	Class 300	ASME B16.10, T2, Serie 7	T-wrench	F10		Full bore	No	ASTM A351 CF8M	Steel, galvanized	EC072970004- RP3L

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