



FORMAT Milling cutter insert CCMT M UNI type 2968

ISO milling insert 7° positive, Format

Cutting values for P Steel:

Cutting speed VC: 105?160 m/min.

Feed fz: 0.08?0.15 mm/tooth

Cutting depth: 0.5?3.0 ap/mm

Cutting values for M Stainless:

Cutting speed VC: 60?95 m/min.

Feed fz: 0.08?0.11 mm/tooth

Cutting depth: 0.5?2.3 ap/mm

Cutting values for K Cast iron:

Cutting speed VC: 95?150 m/min.

Feed fz: 0.08?0.15 mm/tooth

Cutting depth: 0.5?3.0 ap/mm

Description	Article
Indexable insert 7deg. pos. CCMT 09T304 M UNI	W90A-29682300
Indexable insert 7deg. pos. CCMT 120404 M UNI	W90A-29682306
Indexable insert 7deg. pos. CCMT 120408 M UNI	W90A-29682309

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