



ECON® Ball valve Type: 7642 Stainless steel Butt weld B16.25 S40 Class 300/600



Characteristics

Type: 7642

Norm: ASME

Construction type: 2-way

Housing construction: 3-part

Housing material: Stainless steel

Material quality: ASTM A351 CF8M

Connection: Butt weld

Standard welding connection: B16.25 S40

Face to Face norm: Manufacturer standard

Top flange standard: ISO 5211 Direct Mount

Material ball: ASTM A351 CF8M

Seat material: TF 4103

Spindle material: ASTM A276 316 Grade S

Primary spindle seal material: RPTFE

Secondary spindle seal material: FPM (FKM)

Tertiary spindle seal material: RPTFE

Body seal: RPTFE

Material connection piece: ASTM A351 CF3M

Actuator material: 1.4301

Minimum medium temperature (continuous): -40 °C

Maximum medium temperature (continuous): 220 °C

Application

- Industrial and maritime applications.
- Liquid and gaseous media.
- Recommended in: Chemical, Food & Beverages

Technical Information

- Connection according to ASME B16.25 S40.
- Floating ball.
- Pressure class: Class 600 up to and including 2.1/2". Class 300 for 3" and 4".
- With direct-mount top flange according to ISO 5211.
- Closed neck design with leak detection opening.
- All components intended to come into contact with food comply with EC 1935.
- The chevron seal set used as a spindle seal and the axial seal ensure a longer service life and lower torque.
- Equipped with a robust, lockable lever.
- Average temperature for a tap with standard TF 4103 seats: -40°C/+220°C. Up to a maximum of 280° C for taps with PEEK seats.

Construction

- Three-part housing construction.
- Design certified according to ISO 7121, MSS SP-110 and MSS SP-72.
- Wall thickness according to EN 12516-1 and ASME B16.34.
- Full or reduced bore.
- Design with antistatic equipment between ball and housing.

Approval

- Fugitive emission certified according to the German Technical Instructions on Air Quality Control [TA-Luft], VDI 2440, point 3.3.1.3.
- Fugitive emission certified according to ISO 15848-1, CO1 and CO2.
- Safety integrity level [SIL] 2.
- Declaration of conformity according to EC 1935/2004.

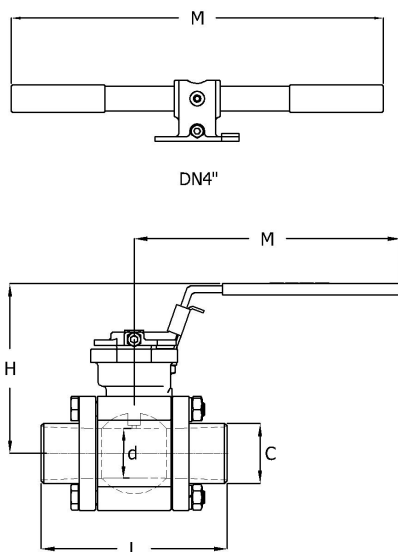
Options

- Design with worm gearbox, pneumatic, electric or hydraulic drives.
- Position feedback for manual and automatic valves.
- Available with different seat materials such as TF 4215, TFM 1600 and PEEK.
- Fire-safe design available.
- Stainless steel extended spindle for insulation or for cold applications (up to -50°C).
- With connection for earthing.
- With 30°, 60° or 90° V-shaped ball bore for modulating applications.
- Connections with BSPP thread according to ISO 228-1, NPT thread according to ASME B1.20.1, socket weld according to ASME B16.11 or EN 12760, and butt weld according to EN 12627 or ISO 1127 S1 or SMS 3008 [EN 10357 series D] or DIN 11850 series 1 and 2 [EN 10357 series B and A].

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Size table:

DN	Full bore	d mm	L mm	H mm	M mm	C mm	Weight kg
3/8" [10]	Yes	15	71	83	140	17.1	0.9
1/2" [15]	Yes	15	72	83	140	21.3	1
3/4" [20]	No	15	72	83	140	26.7	1
3/4" [20]	Yes	20	97	88	140	26.7	1.5
1" [25]	No	20	97	88	140	33.4	1.5
1" [25]	Yes	25	109	97	165	33.4	2
1.1/4" [32]	No	25	109	97	165	42.2	2
1.1/4" [32]	Yes	31.8	118	103	165	42.2	3
1.1/2" [40]	No	31.8	118	103	165	48.3	3
1.1/2" [40]	Yes	38	129	130	202	48.3	4.5
2" [50]	No	38	129	130	202	60.3	4.5
2" [50]	Yes	50	145	139	202	60.3	6.5
2.1/2" [65]	Yes	65	185	178	257	75	12.5
3" [80]	Yes	76	205	188	257	88.9	16.5
3" [80]	No	65	185	178	257	88.9	12.5
4" [100]	No	76	205	188	257	114.3	16.5
4" [100]	Yes	100	240	207.5	405	114.3	26



Pressure and temperature range									
Seat material + DN full bore	-40	50	100	150	175	200	250	300	[°C]
TF4103 & TFM1600 1/4" - 1"	99.3	96.2	72	48	25	0	-	-	[bar]
TF4215 1/4" - 1"	99.3	96.2	84.4	65	45	23	0	-	[bar]
PEEK 1/4" - 1"	99.3	96.2	84.4	77	58	37	13	0	[bar]
TF4103 & TFM1600 1.1/4 " - 1.1/2"	80	80	60	40	20	0	-	-	[bar]
TF4215 1.1/4" - 1.1/2"	80	80	80	61	42	21	0	-	[bar]
PEEK 1.1/4" - 1.1/2"	80	80	80	77	57	36	13	0	[bar]
TF4103 & TFM1600 2"	76	76	56	38	20	0	-	-	[bar]
TF4215 2"	76	76	76	58	39	20	0	-	[bar]
PEEK 2"	76	76	76	76	56	35	12	0	[bar]
TF4103 & TFM1600 2.1/2 "	69	69	52	35	18	0	-	-	[bar]
TF4215 2.1/2"	69	69	69	53	37	19	0	-	[bar]
PEEK 2.1/2"	69	69	69	69	50	31	10	0	[bar]

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Pressure and temperature range									
TF4103 & TFM1600 3" - 4"	49.6	48.1	37	25	12	0	-	-	[bar]
TF4215 3" - 4"	49.6	48.1	42.2	38.5	37	18	0	-	[bar]
PEEK 3" - 4"	49.6	48.1	42.2	38.5	37	35.7	13	0	[bar]

Nominal inner diameter	External tube diameter of connection mm	Wall thickness, connection mm	Pressure rating	Manual operation	Mounting flange	Mounting flange 2	Bore	With locking device	Maximum operating pressure bar	Article
3/8" [10]	17.1	2.3	Class 600	Handle	F03	F04	Full bore	Yes	99	EC0764203/8-RRWDN
1/2" [15]	21.3	2.75	Class 600	Handle	F03	F04	Full bore	Yes	99	13278935
3/4" [20]	26.7	2.85	Class 600	Handle	F03	F04	Reduced bore	Yes	99	13278949
3/4" [20]	26.7	2.85	Class 600	Handle	F03	F04	Full bore	Yes	99	13278937
1" [25]	33.4	3.4	Class 600	Handle	F03	F04	Reduced bore	Yes	99	13278944
1" [25]	33.4	3.4	Class 600	Handle	F04	F05	Full bore	Yes	99	EC076420001-RRWDN
1.1/4" [32]	42.2	3.55	Class 600	Handle	F04	F05	Reduced bore	Yes	99	13278951
1.1/4" [32]	42.2	3.55	Class 600	Handle	F04	F05	Full bore	Yes	80	13278941
1.1/2" [40]	48.3	3.7	Class 600	Handle	F04	F05	Reduced bore	Yes	80	13278950
1.1/2" [40]	48.3	3.7	Class 600	Handle	F07		Full bore	Yes	80	13278940
2" [50]	60.3	3.9	Class 600	Handle	F07		Reduced bore	Yes	80	13278945
2" [50]	60.3	3.9	Class 600	Handle	F07		Full bore	Yes	76	13278933
2.1/2" [65]	75	6.25	Class 600	Handle	F07	F10	Full bore	Yes	69	13278942
3" [80]	88.9	5.5	Class 300	Handle	F07	F10	Full bore	Yes	49	EC07642000-3RRWDN
3" [80]	88.9	5.5	Class 600	Handle	F07	F10	Reduced bore	Yes	69	13278946
4" [100]	114.3	6	Class 300	Handle	F07	F10	Reduced bore	Yes	49	13278947
4" [100]	114.3	6	Class 300	T-wrench	F10		Full bore	No	49	EC07642000-4RRWDN

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