

ECON® Ball valve Type: 7546 Stainless steel Internal thread (NPT) 1000 PSI WOG



Characteristics

Type: 7546

Norm: ASME

Construction type: 2-way

Housing construction: 3-part

Housing material: Stainless steel

Material quality: 1.4408

Connection: Internal thread (NPT)

Spindle material: 1.4401

Primary spindle seal material: PTFE

Tertiary spindle seal material: PTFE

Body seal: PTFE

Actuator material: 1.4301

Minimum medium temperature (continuous): -29 °C

Maximum medium temperature (continuous): 205 °C

Application

- Light industrial applications up to 68 bar.
- Recommended in: Food & Beverages

Technical Information

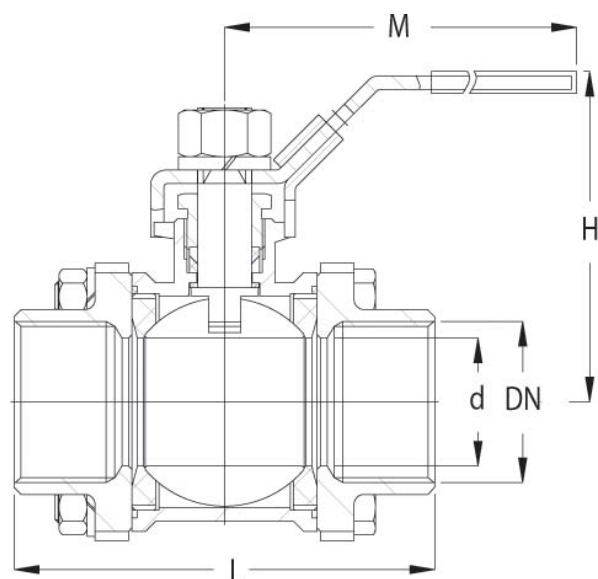
- Connection according to ASME B1.20.1 NPT.
- Floating ball.
- Pressure class 1000 PSI WOG
- In sizes 0.25-3 inches
- Cavity relief bore in the ball.
- Equipped with lockable lever.

Construction

- Three-piece housing construction.
- Design in accordance with MSS SP-110.
- Full bore.
- Equipped with anti-static design between ball, spindle and housing.

Options

- Connection in BSP according to ISO 228-1, type 7446
- Connection in projection welding acc. to B16.11 or butt welding acc. to B16.25, Schedule 40, type 7646
- With "direct mount" top-flange in accordance with ISO 5211, type 7544



Size table:

DN	d	L	H	M	Weight
	mm	mm	mm	mm	kg
1/4" [8]	10.6	65.2	57.5	100	0.5
3/8" [10]	12.7	65.2	57.5	100	0.5
1/2" [15]	15	69.5	57.5	100	0.6
3/4" [20]	20	80	63	129	0.6
1" [25]	25	90	75.5	156	1
1.1/4" [32]	32	110	81	156	1.4
1.1/2" [40]	38	120	94	182.5	2.2
2" [50]	50	140	104.5	182.5	3.6
2.1/2" [65]	63.5	185	131	252	6
3" [80]	76	205	139	252	9.2

<>DN><	>d><	>H><	>L><	>M><	>Weight>
<>[""]>	mm				<>[kg]>
<>1/4><	>10.6><	>57.5><	>65.2><	>100><	>0.5>
<>3/8><	>12.7><	>57.5><	>65.2><	>100><	>0.5>
<>1/2><	>15><	>57.5><	>69.5><	>100><	>0.5>
<>3/4><	>20><	>63><	>80><	>129><	>0.7>
<>1><	>25><	>75.5><	>90><	>156><	>1.4>
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<>2><	>50><	>104.5><	>140><	>182.5><	>3.7>
<>2.1/2><	>63.5><	>131><	>185><	>252><	>7>
<>3><	>76><	>139><	>205><	>252><	>10,5>

<>Size><	>Temperature range><	>-29><	>38><	>100><	>150><	>200><	>[°C]>
<>1/4" - 2">		68	68	44	22	<>1>	[bar]
2.1/2" - 4"		<>50><	>50><	>32>	16	<>1>	[bar]
Press. rating 1000 PSI WOG							

Nominal inner diameter	Standard thread connection	Pressure rating	Face to Face norm	Manual operation	Bore	With locking device	Material ball	Seat material	Maximum operating pressure bar	Article
1/4" [8]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	63	11814517
3/8" [10]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	63	11814518
1/2" [15]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	63	11814519
3/4" [20]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	63	11814520
1" [25]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	63	11814521

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Nominal inner diameter	Standard thread connection	Pressure rating	Face to Face norm	Manual operation	Bore	With locking device	Material ball	Seat material	Maximum operating pressure bar	Article
1.1/4" [32]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	63	11814522
1.1/2" [40]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	63	11814523
2" [50]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	63	11814524
2.1/2" [65]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	51	11814525
3" [80]	ASME B1.20.1	1000 PSI WOG	Manufacturer standard	Handle	Full bore	Yes	1.4408	PTFE	51	11814475

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