

FORMAT Carbide machine reamer with cylindrical shank type 1546



Design: DIN 8093, with approx. 7° left spirals, with long cutting section, short point and uneven tooth pitch. This achieves clean and exact drilling. With cylinder shank Tolerance h9 Bright surface

Application: For reaming through-holes and also suitable for reaming blind holes due to the short point. Particularly suitable for high alloy and annealed steels up to 52 HRC, casting materials and soft non-ferrous metals such as aluminium and brass.

*According to factory standard

Type	Diameter mm	Cutting length mm	Total length mm	Holding system	DIN standard	Tolerance	Material	Article
Machine reamer	1	5.5	34	Cylindrical	8093	H7	Hard metal	23411382
Machine reamer	1.2	7.5	38	Cylindrical	8093	H7	Hard metal	23411383
Machine reamer	1.4	8	40	Cylindrical	8093	H7	Hard metal	23411384
Machine reamer	1.5	8	40	Cylindrical	8093	H7	Hard metal	23411385
Machine reamer	1.8	9	46	Cylindrical	8093	H7	Hard metal	23411387
Machine reamer	2	11	49	Cylindrical	8093	H7	Hard metal	23411388
Machine reamer	2.2	12	53	Cylindrical	8093	H7	Hard metal	23411389
Machine reamer	2.5	14	57	Cylindrical	8093	H7	Hard metal	23411390
Machine reamer	2.8	15	61	Cylindrical	8093	H7	Hard metal	23411391
Machine reamer	3	15	61	Cylindrical	8093	H7	Hard metal	23411392
Machine reamer	3.2	16	65	Cylindrical	8093	H7	Hard metal	23411393
Machine reamer	3.5	18	70	Cylindrical	8093	H7	Hard metal	23411394
Machine reamer	4	19	75	Cylindrical	8093	H7	Hard metal	23411395
Machine reamer	4.5	21	80	Cylindrical	8093	H7	Hard metal	23411396
Machine reamer	5	23	86	Cylindrical	8093	H7	Hard metal	23411397
Machine reamer	6	26	93	Cylindrical	8093	H7	Hard metal	23411398
Machine reamer	7	31	109	Cylindrical	8093	H7	Hard metal	23411399
Machine reamer	8	33	117	Cylindrical	8093	H7	Hard metal	23411400
Machine reamer	9	36	125	Cylindrical	8093	H7	Hard metal	23411401
Machine reamer	10	38	133	Cylindrical	8093	H7	Hard metal	23411402
Machine reamer	11	41	142	Cylindrical	8093	H7	Hard metal	23411403
Machine reamer	12	44	151	Cylindrical	8093	H7	Hard metal	23411404

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