

FORMAT Machine taper pin reamer, HSS type 1510



Design: HSS, DIN 2179 with left spiral approx. 45°. The uneven tooth pitch ensure chatter-free and accurate drilling. With cylinder shank Bright surface

Application: For reaming conical holes for taper pins according to DIN 1, DIN 258, DIN 1447, DIN 7977 and DIN 7978. Perfectly suited for single and serial production. Optimum angle accuracy for the reamed hole when using a floating reamer chuck. Pre-drill with a pin drill [order no. 1052].

Particularly suitable for steels up to 500 N/mm² in strength such as non-ferrous metals, plastics, steels up to 1000 N/mm² and casting materials.

Type	Diameter mm	Cutting length mm	Total length mm	Holding system	DIN standard	Material	Article
Machine reamer	2	48	86	Cylindrical	2179	HSS-co	23411076
Machine reamer	2.5	48	86	Cylindrical	2179	HSS-co	23411077
Machine reamer	3	58	100	Cylindrical	2179	HSS-co	23411078
Machine reamer	4	68	112	Cylindrical	2179	HSS-co	23411079
Machine reamer	5	73	122	Cylindrical	2179	HSS-co	23411080
Machine reamer	6	105	160	Cylindrical	2179	HSS-co	23411081
Machine reamer	8	145	207	Cylindrical	2179	HSS-co	23411082
Machine reamer	10	175	245	Cylindrical	2179	HSS-co	23411083
Machine reamer	12	210	290	Cylindrical	2179	HSS-co	23411084

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