

FORMAT 3-part hand tap set HSS metric fine type 1618



Design: HSS-E, DIN 352, tolerance range ISO 2/6H, type INOX, bright surface.

3 piece set consisting of roughing tap with point form A (6?8 threads), second tap with point form D (3.5?5 threads) and finish tap with point form C (2?3 threads).

Application: For regular metric threads according to ISO DIN 13. Particularly suitable for high strength materials up to 1200 N/mm² in strength and rust-free and acid-resistant steels.

Characteristics

Kind of thread: Metric

DIN standard: 352

Kind of thread	Thread size metric (M...)	Pitch inner thread	DIN standard	Material	Total length	Article
		mm			mm	
Metric	2	0.4	352	HSS-co	36	23411694
Metric	2.5	0.45	352	HSS-co	40	23411695
Metric	3	0.5	352	HSS-co	40	23411696
Metric	3.5	0.6	352	HSS-co	45	23411697
Metric	4	0.7	352	HSS-co	45	23411698
Metric	5	0.8	352	HSS-co	50	23411699
Metric	6	1	352	HSS-co	50	23411700
Metric	8	1.25	352	HSS-co	56	23411701
Metric	10		352	HSS-co		23411702
Metric	12	1.75	352	HSS-co	75	23411703
Metric	14	2	352	HSS-co	80	23411704
Metric	16	2	352	HSS-co	80	23411705
Metric	20	2.5	352	HSS-co	95	23411706

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